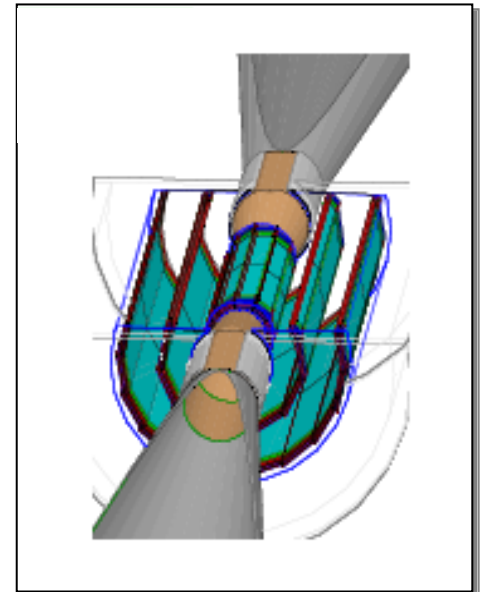


CMOS pixel sensors (CPS): Prospects for a VTX detector @ ILC.

Journées Collisionneur Linéaire, LPSC décembre 2014
Auguste Besson
pour le groupe PICSEL (IPHC - Université de Strasbourg)

- Experimental conditions and performance goals
- CPS R&D roadmap for ILC-VTX



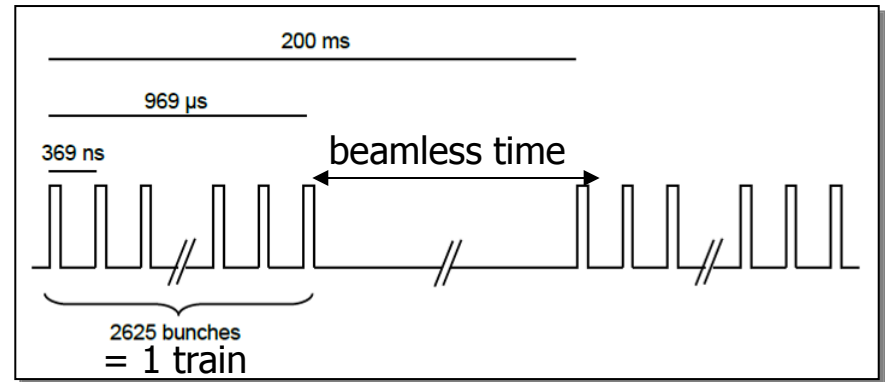
ILC Vertex detector :

Experimental conditions and performance goals

ILC-VTX: reminder on experimental conditions

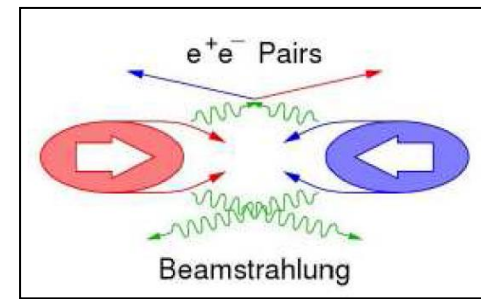
- Beam structure

- 5 trains/s of ~ 2600 bunches
- 1 bunch every ~ 300 ns
- « Quiet time » of ~ 200 ms
- Consequences
 - Read-out, No trigger
 - Cooling: Power pulsing



- Beam background :

- Beamstrahlung: RMS energy loss:
 - $\delta_{BS} \sim 1\%$ @ $\sqrt{s} = 250$ GeV
- Drives occupancy :
 - Read-out speed, Inner radius
 - Physics cross section: $e^+e^- \rightarrow qqbar \sim 1$ evt/s
 \Rightarrow negligible
- Drives radiation level
 - Moderate (compared to LHC)
 - Vertex detector 1st layer:
 $O(100)$ kRad/yr & $O(10^{11})$ $n_{eq}(1\text{MeV})/\text{cm}^2/\text{yr}$



- Typical value (first layer)
 - ~ 5 hits/cm²/BX
 - High systematics !
- Very sensitive to geometry and beam parameters
- Safety factor needed !
 - at least x 5 !

- Possible read-out strategies:

- Integrate a few bunches
- Read-out between trains with time stamping
- Read-out between trains without time stamping (very high granularity)

ILC vertex detector: squaring the circle

- Linear e+e- collider
 - Different approach compared to hybrid pixels & LHC
 - Experimental environment much less demanding (radiation tol. and speed)
- ⇒ favors technologies which allow to focus on resolution and material budget

- Vertex detector design and specifications

- Physics performances

$$\sigma_b < 5 \oplus 10/p\beta \sin^{3/2} \theta \text{ } \mu\text{m.}$$

- Spatial resolution: highly granular sensor: $\sigma_{R\phi} \sim 3 \text{ } \mu\text{m}$ (pitch $\sim 17 \text{ } \mu\text{m}$)
 - multiple scattering : very low material budget $O(0.15\%X_0/\text{layer})$
 - b/c/ τ tagging with high efficiency/purity, low momentum tracking, secondary vertex charge determination

- Experimental environment constraints

- Radiation hardness (ionising and non ion. rad.) ⇒ $O(100 \text{ kRad})$ & $O(1 \times 10^{11} n_{\text{eq}(1\text{MeV})})$ /year (layer 1)
 - Occupancy \Leftrightarrow Read-out speed ⇒ 1st layer: $\sim 5 \text{ part/cm}^2/\text{BX}$ ⇒ few % occupancy max
 - Power dissipation \Leftrightarrow preferably air cooling ⇒ $600\text{W}/12\text{W}$ (Power cycling, $\sim 3\%$ duty cycle)
 - EM compliance (pick-up noise)

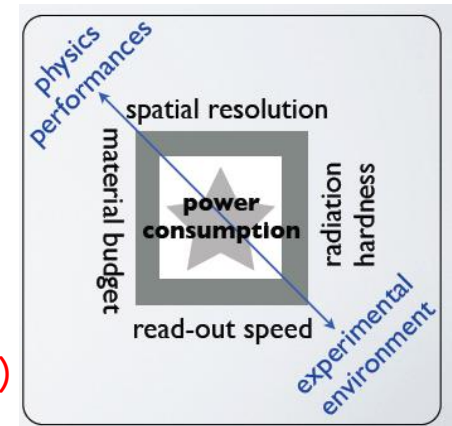
- Read-out & electronics

- Single Event Effect safety (Upset, latchup)
 - highly integrated read-out microcircuits
 - high data transfer rate (no trigger)

- Other parameters

- Costs, fabrication reliability and flexibility
 - Mechanical integration: low mass, rigidity, heat conductive
 - Geometry: short or long barrel ?
 - Alignment: micron level capabilities needed

⇒ reaching the specifications all together is the real challenge



Expected Vertex performances: pointing resolution

- Compared pointing resolutions

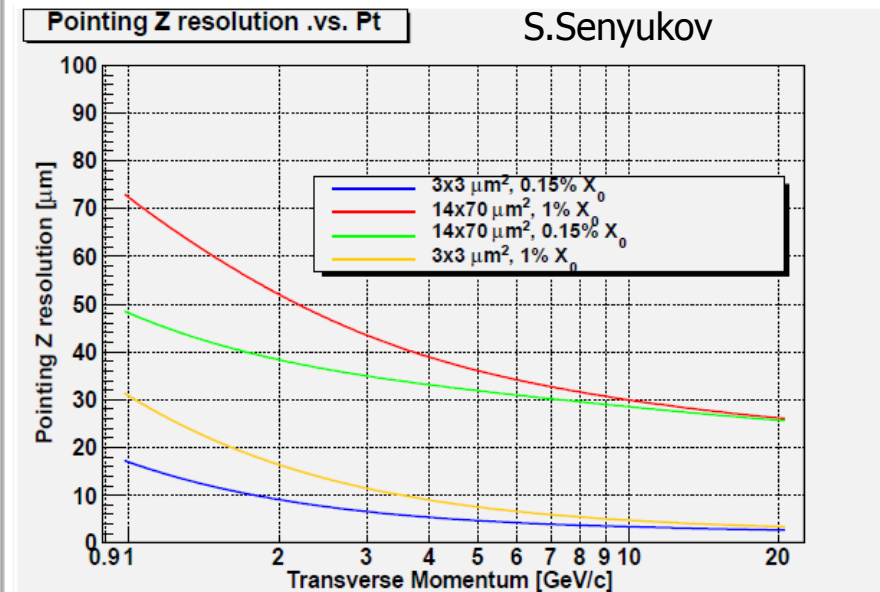
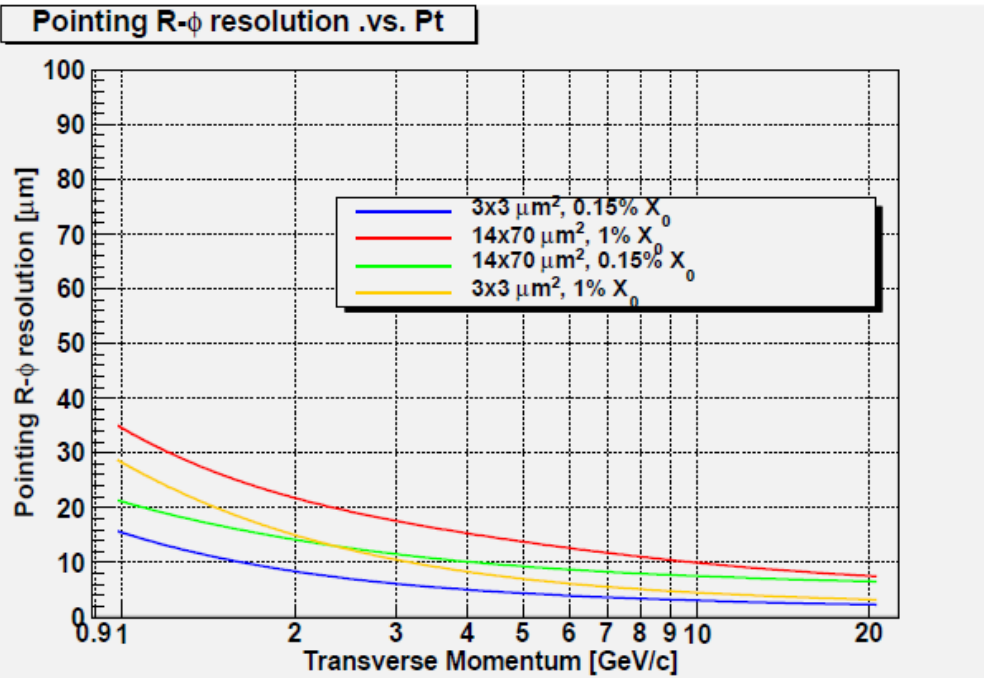
● LC VERTEXING GOAL : $\sigma_{R\phi,Z} \leq 5 \oplus 10 - 15/p \cdot \sin^{3/2}\theta \text{ } \mu\text{m}$
 ▷ LHC: $\sigma_{R\phi} \simeq 12 \oplus 70/p \cdot \sin^{3/2}\theta$

— ILC baseline

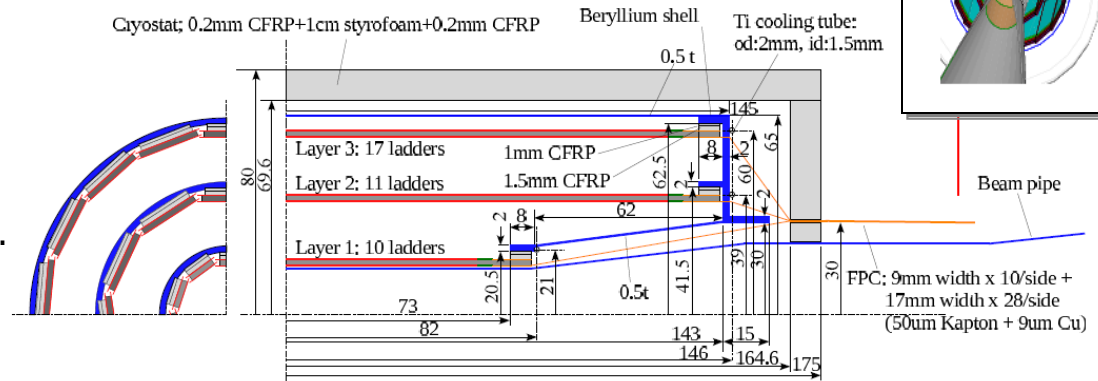
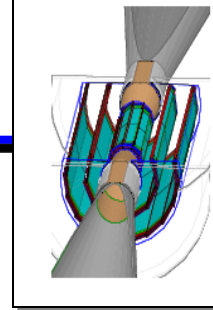
— ILC mat.budget/layer 0.15% $X_0 \Rightarrow 1\%X_0$

— ATLAS-IBL

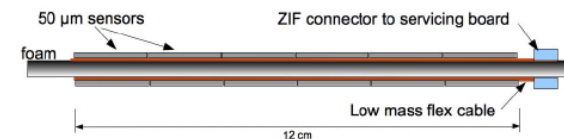
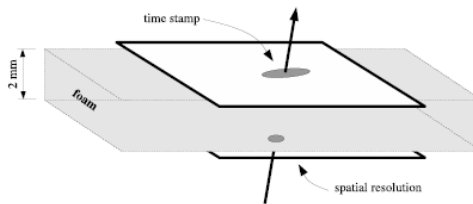
— ATLAS-IBL with ILC mat.budget



ILD: Vertex detector



	R (mm)	$ z $ (mm)	$ \cos \theta $	σ (μm)	Readout time (μs)
Layer 1	16	62.5	0.97	2.8	50
Layer 2	18	62.5	0.96	6	10
Layer 3	37	125	0.96	4	100
Layer 4	39	125	0.95	4	100
Layer 5	58	125	0.91	4	100
Layer 6	60	125	0.9	4	100



Layout (DBD geometry):

- Long Barrel approach
- Radius: ~ 15 mm – 60mm
- 3 x double sided ladders
 - Optimize material budget / alignment.
 - Stand alone tracking improvement
 - Background tagging capabilities
 - Other option: 5 single sided layers

Layers 1 / 2:

- Priority to read-out speed & spatial resolution
- Small pixels: 17 x 17 / 34-102 μm^2
- Binary charge encoding
- Read-out time ~ 50 / 25-5 μs
- $\sigma_{\text{sp}} \sim 3$ / $> \sim 5$ μm

layers 3 – 6

- Optimized for power consumption
- Large pixels (25/35 x 35 μm^2)
- 3-4 bits charge encoding
- Read-out time ~ 60 μs
- $\sigma_{\text{sp}} \sim 4$ μm

Occupancy @ $\sqrt{s} = 500$ GeV

- Taking into account cluster multiplicity
- L1 $\Rightarrow \sim 10^{-2}$ / 50 μs
- L2 $\Rightarrow \sim 10^{-3}$ / 5 μs

ILC Vertex detector :

- CPS R & D roadmap for ILC-VTX

CMOS Pixel Sensors roadmap

CMOS Pixel Sensors (CPS): A Long Term R&D

■ Initial objective: ILC, with staged performances

↳ CPS applied to other experiments with intermediate requirements

EUDET 2006/2010

Beam Telescope



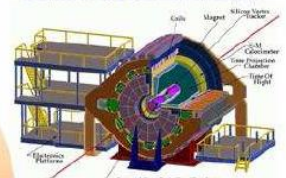
ILC >2020

International Linear Collider



STAR 2013

Solenoidal Tracker at RHIC



ALICE 2018

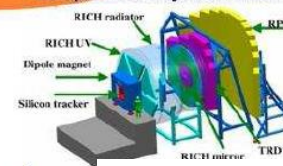
A Large Ion Collider Experiment



EUDET (R&D for ILC, EU project)
 STAR (Heavy ion physics)
 CBM (Heavy Ion physics)
 ILC (Particle physics)
 HadronPhysics2 (generic R&D, EU project)
 AIDA (generic R&D, EU project)
 FIRST (Hadron therapy)
 ALICE/LHC (Heavy ion physics)
 EIC (Hadron physics)
 CLIC (Particle physics)
 BESIII (Particle physics)

CBM >2018

Compressed Baryonic Matter



4

cf. A.Perez talk

CBM-MVD at FAIR/GSI

3 double-sided stations in vacuum at $T < 0^\circ\text{C}$

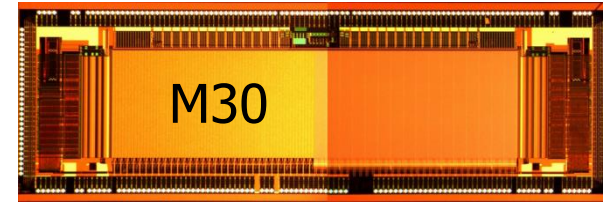
- $\sigma_{sp} \lesssim 5 \mu\text{m}$
- $\sim 0.5 \% X_0 / \text{station}$
- Radiation load $\gtrsim 10^{13} n_{eq} / \text{cm}^2$

• State of the art: (STAR and ALICE ITS)

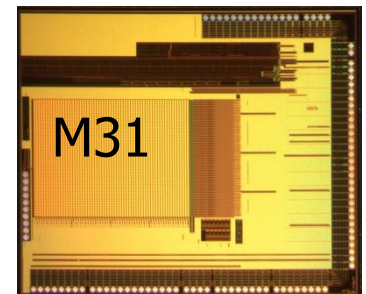
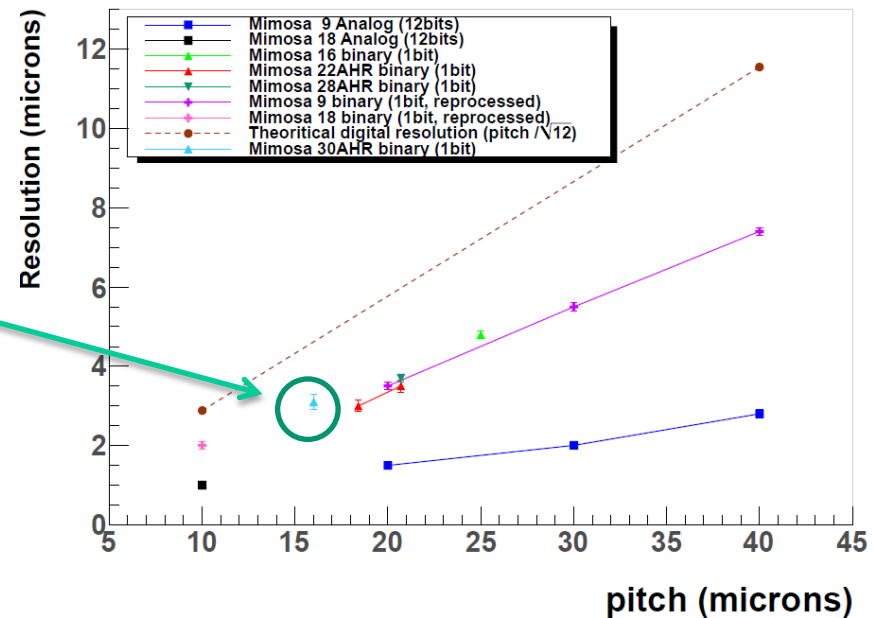
• Pixel sensor development roadmap

- Exploit fully the CPS potential
 - Granular, thin, integrated FEE, industrial and cheap
- R&D performed in synergy with other applications
 - EUDET, STAR, ALICE, CBM, AIDA, etc.
- Address trade-off between resolution and speed
- Address double sided ladder development (alignment, mat.budget, power cycling, etc.)

Validation of the concept : 0.35 μm technology



Mimosa resolution vs pitch



- Inner most layer: Mimosa-30 fabricated

- 0.35 μm process with high resistivity epitaxy
- In pixels CDS, rolling shutter read-out, binary sparsified output
- Column length \sim final sensor (~ 5 mm)
- High resolution side ($16 \times 16 \mu\text{m}^2$)
 - 128 col (discr) x 256 rows
 - Read-out time $\sim \leq 50 \mu\text{s}$
 - **Beam test: $\sigma_{\text{sp}} \sim 3 \mu\text{m}$**
- Time stamping side ($16 \times 64 \mu\text{m}^2$)
 - 128 col (discr) x 64 rows
 - Lab tests: Noise ~ 15 e- and discris ok for
 - **Read-out time $\sim 10 \mu\text{s}$**

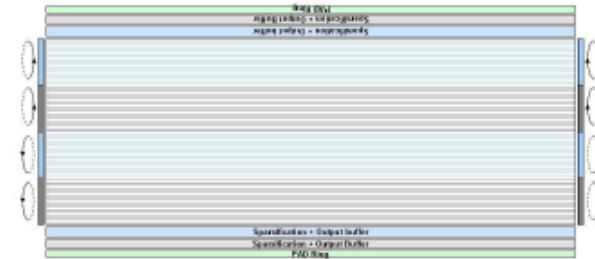
- Outer most layer: Mimosa31 fabricated

- 0.35 μm process
- $35 \times 35 \mu\text{m}^2$ (power saving)
- 48 col x 64 rows
- **Col. ended with 4 bits ADC**
- Read-out time $\sim 10 \mu\text{s}$ (1/10 of full scale)
 - $\Rightarrow 100 \mu\text{s}$ expected on full scale

Improving read-out speed

- State of the art (fab. process: 0.35 μm)
 - STAR: $O(100 \text{ ns}) / \text{row} \Rightarrow \sim 60/30 \mu\text{s}$ (17/33 μm pitch)
- Motivations for faster read-out
 - Robustness w.r.t. predicted beam background @ $\sqrt{s} = 0.5 \text{ TeV}$
 - Standalone tracking (e.g. low momentum tracks)
 - Compatibility with high luminosity and $\sqrt{s} = 1 \text{ TeV}$
- Strategies to accelerate read-out (ALICE-ITS upgrade: MISTRAL/ASTRAL/ALPIDE)
 - Read-out from both side $\Rightarrow \times 2$ (moderate additional mat. budget)
 - Elongated pixels (17 $\mu\text{m} \Rightarrow 33 \mu\text{m}$ or more) $\Rightarrow \times 2$
 - Read-out simultaneously 2 or 4 rows $\Rightarrow \times 2-4$ (MISTRAL)
 - Subdivide arrays in 4 sub-arrays read-out in // $\Rightarrow \times 4$
 - Achievable in 0.18 μm process (6-7 Metal layers)
 - In pixel discriminators \Rightarrow ASTRAL
 - Different read-out strategy: Asynchronous \Rightarrow ALPIDE

cf. A.Perez talk



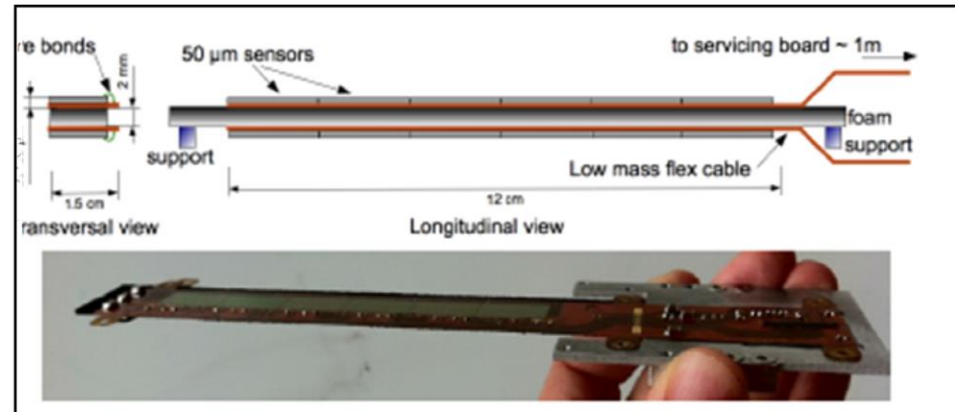
- Expected VTX performances
 - @ 1 TeV / 0.5 TeV

Layer	σ_{sp}	t_{int}	Occupancy [%]	Power
	MIMOSA/AROM	MIMOSA/AROM		
			1 TeV (0.5 TeV)	inst./average
VXD-1	3 / 5-6 μm	50 / 2 μs (8 μs)	4.5(0.9) / 0.5(0.1)	250/5 W
VXD-2	4 / 10 μm	100 / 7 μs (100 μs)	1.5(0.3) / 0.2(0.04)	120/2.4 W
VXD-3	4 / 10 μm	100 / 7 μs (100 μs)	0.3(0.06) / 0.05(0.01)	200/4 W

Sensor integration in Ultra Light Devices

- Double sided ladders expected benefits

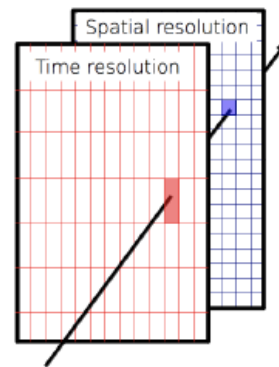
- Alignment & tracking (pointing)
- Beam background rejection ?
- Material budget, 1 mechanical support
- Redundancy (efficiency)
- Each layer optimized
 - read-out speed vs resolution



- PLUME coll. (Bristol, DESY, IPHC)

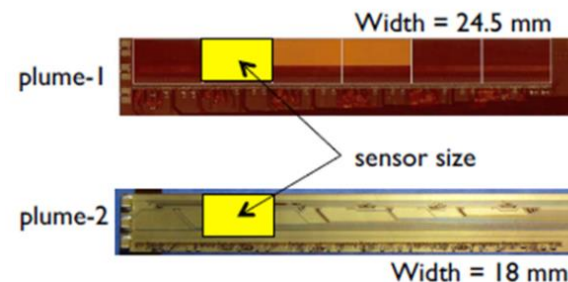
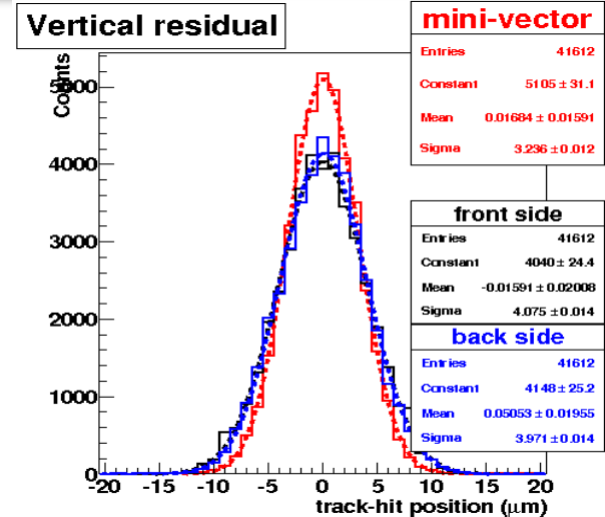
- Plume 01 prototype (<2012)

- Fabricated
 - 2 x 6 Mimosa 26 chips
 - 2 mm low density SiC foam
 - Validated in test beam (2011)
 - Operated with air cooling
 - 0.6 % X_0



- Plume 02 prototype

- Under construction (spring 2015)
- Reduced mat. Budget
 - Reduced width (24.5 mm \Rightarrow 18mm)
 - Lighter (alu) flex cable, mechanical support
 - 0.6 % $X_0 \Rightarrow \sim 0.35$ % X_0 (cross-section)

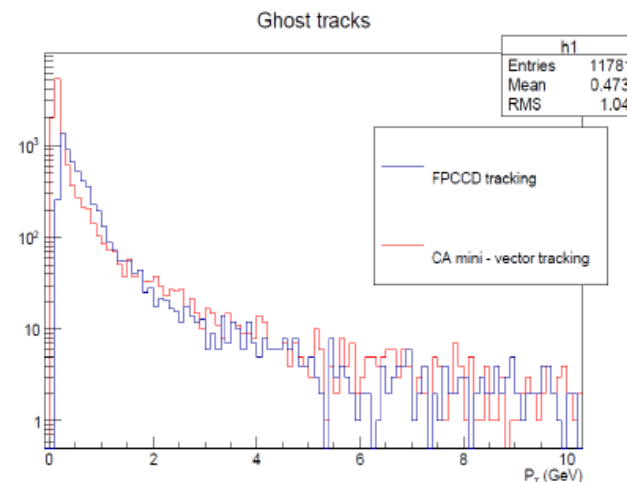
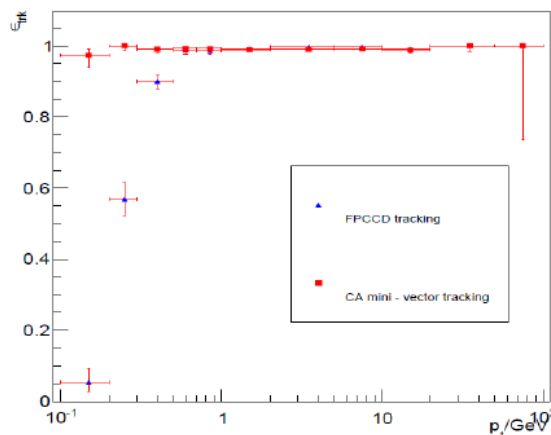


Vertexing, tracking, background and alignment studies

- Tracking with mini vectors

Sample: $t\bar{t}$, $\sqrt{s} = 500$ GeV, fast CMOS VXD, pair bkg overlaid

- G.Voutsinas (former PhD now @ DESY)



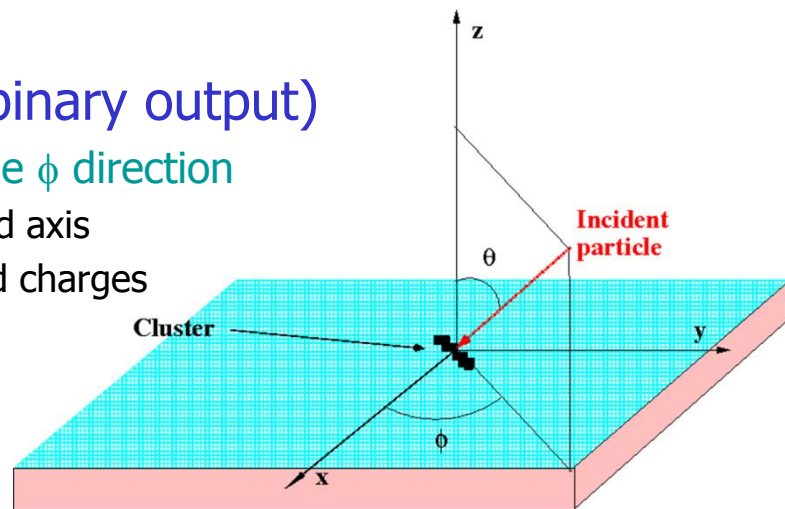
- Alignment with mini-vectors

- L.Cousin: see his talk.

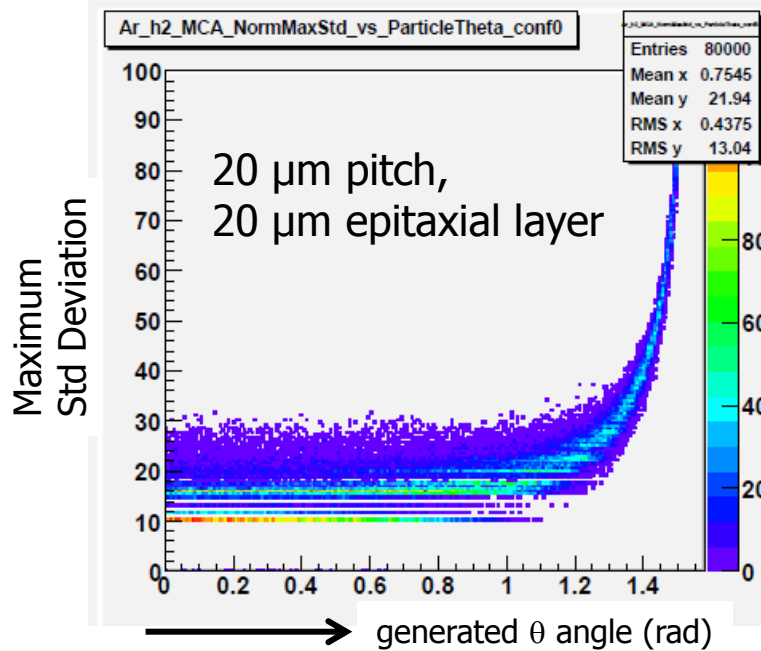
- Beam background identification (with pixel binary output)

- When θ is large, clusters should be elongated in the ϕ direction

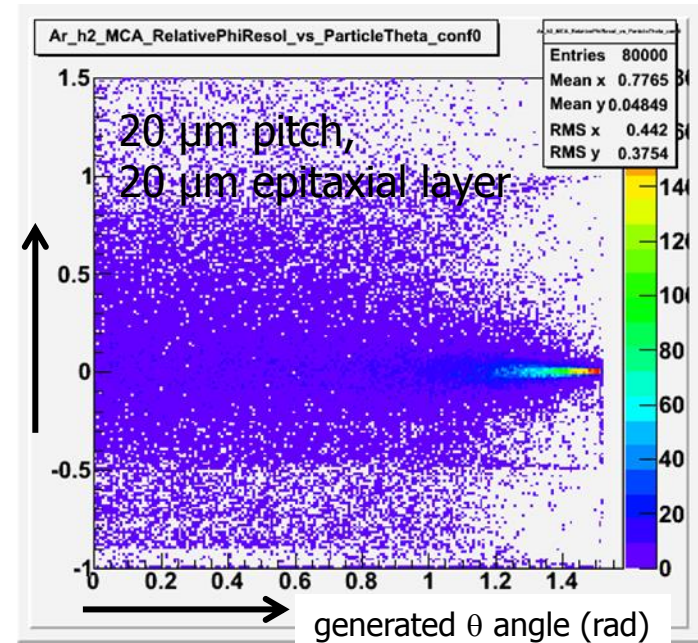
- Main component analysis allows to find the elongated axis
- Main Axis = Axis where the Variance of the projected charges is maximum
- Variance related to θ (and also cluster multiplicity)
- Main axis direction related to ϕ
- Use CMOS digitizer based on test beam data.



Incident angle reconstruction (AMS 0.35 μm , High resistivity, preliminary)



$(\phi_{\text{rec}} - \phi_{\text{gen}}) / \phi_{\text{gen}}$



Minimal θ angle where standard deviation on $\theta_{\text{gen}} \sim < 10^\circ$
(the systematic bias is small $\sim < 5\%$)

	Epi $\sim 10 \mu\text{m}$	Epi $\sim 20 \mu\text{m}$	Epi $\sim 30 \mu\text{m}$
θ Reconstruction (deg)	$\sim 80^\circ$	$\sim 70^\circ$	$\sim 65^\circ$
ϕ Reconstruction (deg)	$\sim 70^\circ$	$\sim 57^\circ$	$\sim 45^\circ$

Minimal θ angle where standard deviation
on $(\phi_{\text{rec}} - \phi_{\text{gen}}) / (\phi_{\text{gen}}) \sim < 5^\circ$

Summary and plans

Layer	σ_{sp}	t_{int}
ILD-VXD/In	$< 3/5 \mu m$	$50/8 \mu s$
ILD-VXD/Out	$\sim 3.5/4 \mu m$	$60/100 \mu s$

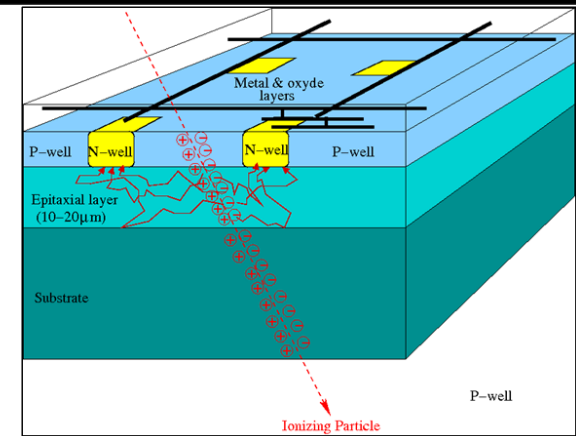
- R & D in CPS: Well established architecture achieved
 - Successfully equipped STAR-PXL (0.35 μm process, ~ 360 Mpixels)
 - Extendable to ILC-VTX
- 0.18 μm fab. process benefits \Rightarrow should allow to go further
 - Standalone tracking, bunch tagging, High E/Lumi running, etc.
 - 6 Metal. Layers \Rightarrow higher μ circuits density, Deep P-well \Rightarrow PMOS & NMOS in pixels transistors
 - Access to high resistivity (few $k\Omega.cm$), Access to sizeable epitaxy thickness.
 - Full Scale Building Block (FSBB) validated in test beam (A.Perez talk)
- 2 sided ladders: PLUME collab.
 - Concept validated \Rightarrow On the way to achieve 0.35% X_0
 - Next:
 - 2 complementary sides
 - Validate power pulsing in mag. Field
 - Investigate possibilities to reach $< 0.3 \% X_0$
- Beyond 2014 in 0.18 μm fab. process
 - Final ALICE-ITS sensor and CBM-MVD variant in 2015
 - Develop fast read-out in pixel fast shaping & discri. $\Rightarrow O(1 \mu s) \Rightarrow$ bunch tagging
 - Validate 3-bit charge encoding ADC concept (outer layers)
 - Investigate Fine pixels (delayed read-out)
 - Fabricate dedicated ILC sensors in 0.18 μm process $\rightarrow \sim 2018$

Back up

CMOS pixel sensor (CPS) for charged particle detection

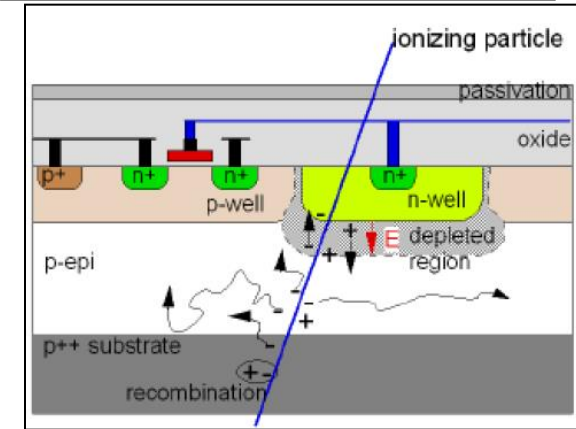
Main features

- Monolithic, p-type Si
 - Signal created in low doped thin epitaxial layer $\sim 10\text{-}20\ \mu\text{m}$
 - $\sim 80\ \text{e}^-/\mu\text{m} \Rightarrow$ total signal $\sim O(1000\ \text{e}^-)$
- Thermal diffusion of e-
 - Limited depleted region
 - Interface highly P-doped region: reflection on boundaries
- Charge collection: N-Well diodes
 - Charge sharing \Rightarrow resolution
- Continuous charge collection
 - No dead time



Main Avantages

- Granularity
 - Pixel pitch down to $10 \times 10\ \mu\text{m}^2 \Rightarrow$ spatial resolution down to $\sim 1\ \mu\text{m}$
- Material budget
 - Sensing part $\sim 10\text{-}20\ \mu\text{m} \Rightarrow$ whole sensor routinely thinned down to $50\ \mu\text{m}$
- Signal processing integrated in the sensor
 - Compacity, flexibility, data flux
- Flexible running conditions
 - From $\leq 0^\circ\text{C}$ up to $30\text{-}40^\circ\text{C}$ if necessary
 - Low power dissipation ($\sim 150\text{-}250\ \text{mW}/\text{cm}^2$) \Rightarrow material budget
 - Radiation tolerance: $> \sim 100\text{s kRad}$ and $O(10^{12}\ n_{\text{eq}}) \Rightarrow f(T, \text{pitch})$
- Industrial mass production
 - Advantages on costs, yields, fast evolution of the technology, Possible frequent submissions

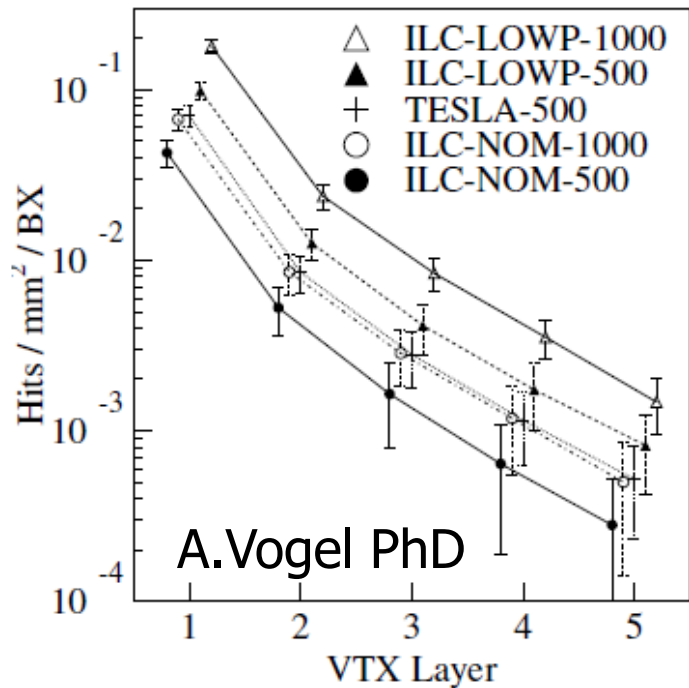


Main limitations

- Industry addresses applications far from HEP experiments concerns
 - Different optimisations on the parameters on the technologies
- Recently: new accessible processes:
 - Smaller feature size, adapted epitaxial layer
 - Open the door for new applications

Beam background in various detectors (ILD example)

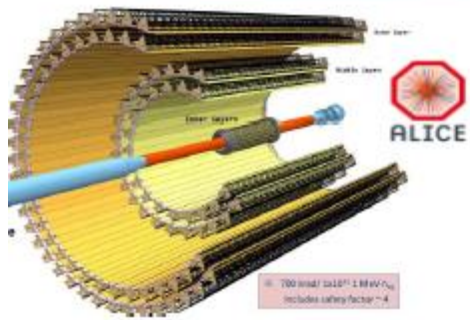
- (A.Vogel, DBD, De Masi, etc.)
- 100 BX simulated
 - Pair induced background
 - Depends on \sqrt{s}
 - 20 % due to back scatterers
 - Statistical error only
 - systematics much higher



Subdetector	Units	Layer	Nom-500	Low-P-500	Nom-1000
VTX-DL	hits/cm ² /BX	1	3.214±0.601	7.065±0.818	7.124±1.162
		2	1.988±0.464	4.314±0.604	4.516±0.780
		3	0.144±0.080	0.332±0.107	0.340±0.152
		4	0.118±0.074	0.255±0.095	0.248±0.101
		5	0.027±0.026	0.055±0.037	0.046±0.036
		6	0.024±0.022	0.046±0.030	0.049±0.044
SIT	hits/cm ² /BX	1	0.017±0.001	0.031±0.007	0.032±0.012
		2	0.004±0.003	0.016±0.005	0.008±0.002
FTD	hits/cm ² /BX	1	0.013±0.005	0.031±0.007	0.019±0.006
		2	0.008±0.003	0.023±0.007	0.013±0.005
		3	0.002±0.001	0.005±0.002	0.003±0.001
		4	0.002±0.001	0.007±0.002	0.004±0.001
		5	0.001±0.001	0.006±0.002	0.002±0.001
		6	0.001±0.001	0.005±0.002	0.002±0.001
		7	0.001±0.001	0.007±0.002	0.001±0.001
SET	hits/BX	1	5.642±2.480	57.507±10.686	13.022±7.338
		2	5.978±2.360	59.775±8.479	13.711±7.606
TPC	hits/BX	-	408±292	3621±709	803±356
ECAL	hits/BX	-	155±50	1176±105	274±76
HCAL	hits/BX	-	8419±649	24222±744	19905±650

- typical value (first layer)
 - ~ 5 hits/cm²/BX
- Very sensitive to geometry and beam parameters
- Safety factor needed !
 - at least x 5 !

Next Forthcoming device: CBM Micro-Vertex Detector (MVD)

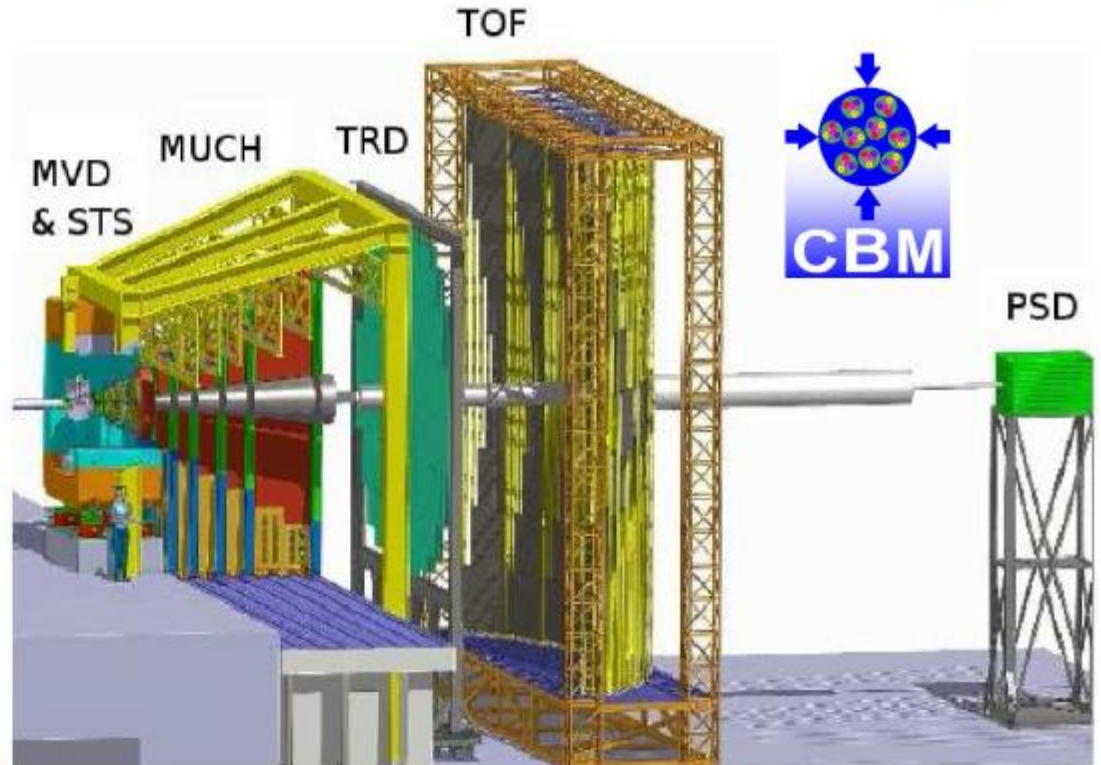
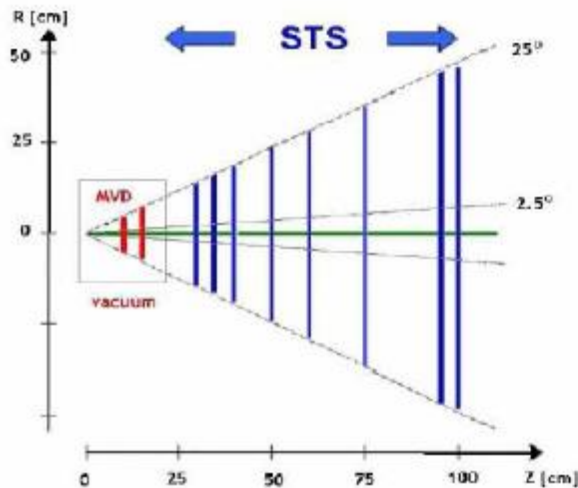


ALICE-ITS 2018/19

CBM-MVD at FAIR/GSI

3 double-sided stations in vacuum at $T < 0^\circ\text{C}$

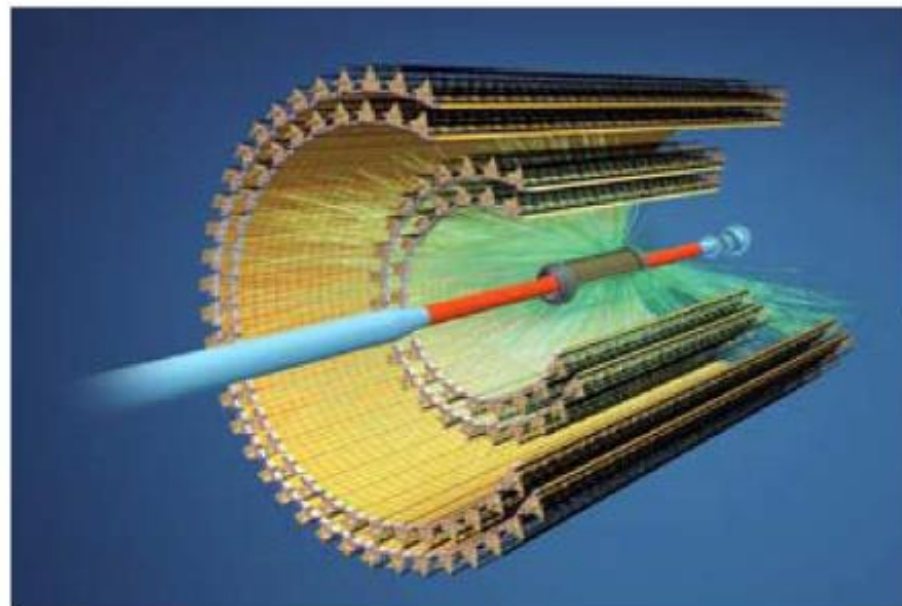
- $\sigma_{sp} \lesssim 5 \mu\text{m}$
- $\sim 0.5 \% X_0 / \text{station}$
- Radiation load $\gtrsim 10^{13} n_{eq} / \text{cm}^2$



Next Challenge : ALICE-ITS Upgrade

Upgrade of ITS entirely based on CMOS Pixel Sensors (CPS) :

- Present geometry: 6 layers
HPS x 2 / Si-drift x 2 / Si-strips x 2
- Future geometry : 7 layers \longleftrightarrow \longleftrightarrow \longleftrightarrow
all with CPS ($\sim 25\text{-}30 \cdot 10^3$ chips)
 \Rightarrow 1st large tracker (10 m^2) using CPS
- ITS-TDR approved March 2014 :
Pub. in J.Phys. G41 (2014) 087002



Requirements for ITS inner and outer barrels compared to specifications of STAR-PXL chip :

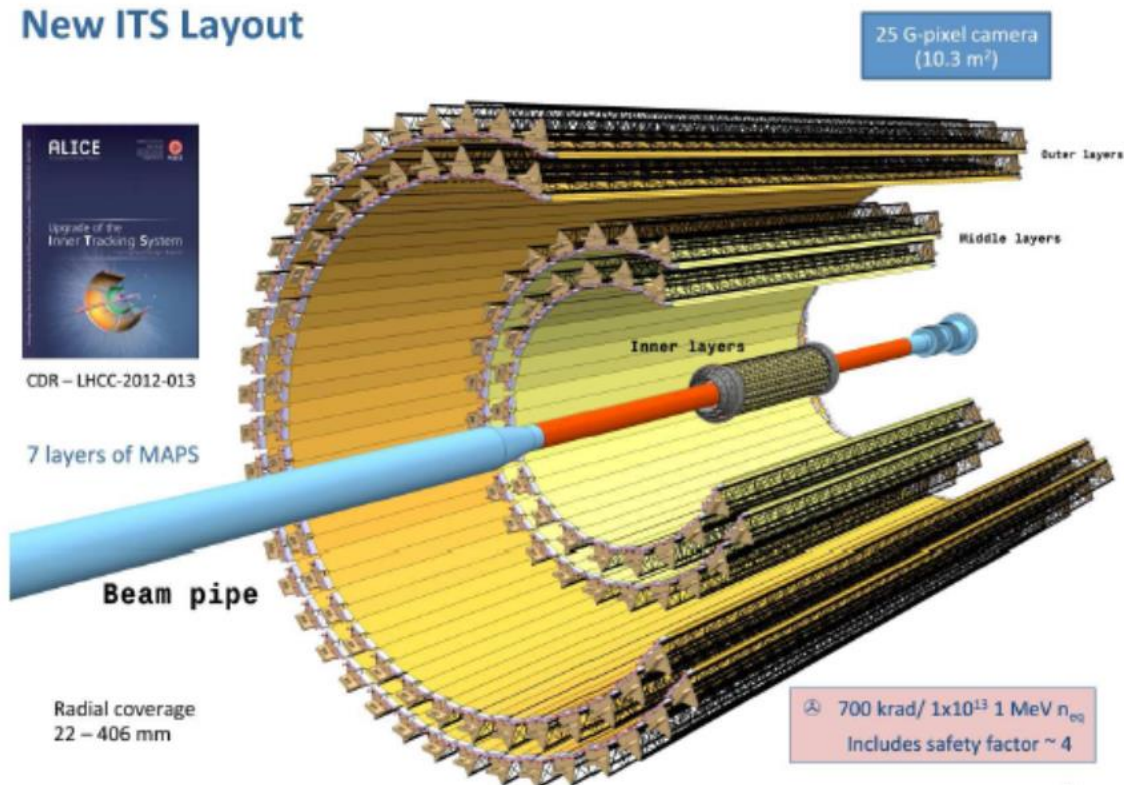
	σ_{sp}	$t_{r.o.}$	Dose	Fluency	T_{op}	Power	Active area
STAR-PXL	$< 4 \mu m$	$< 200 \mu s$	150 kRad	$3 \cdot 10^{12} \text{ n}_{eq}/\text{cm}^2$	30-35°C	160 mW/cm ²	0.15 m ²
ITS-in	$\lesssim 5 \mu m$	$\lesssim 30 \mu s$	700 kRad	$1 \cdot 10^{13} \text{ n}_{eq}/\text{cm}^2$	30°C	$< 300 \text{ mW}/\text{cm}^2$	0.17 m ²
ITS-out	$\lesssim 10 \mu m$	$\lesssim 30 \mu s$	15 kRad	$4 \cdot 10^{11} \text{ n}_{eq}/\text{cm}^2$	30°C	$< 100 \text{ mW}/\text{cm}^2$	$\sim 10 \text{ m}^2$

\Rightarrow 0.35 μm CMOS process (STAR-PXL) not suited to read-out speed & radiation tolerance

Next Progress Carrier : ALICE-ITS Upgrade

- Vx Det. (3 layers) + Tracker (4 layers, 10 m²) : 5 μm , 20-30 μs , 700 kRad & $10^{13} n_{eq}/\text{cm}^2$ at 30°C
- 2 alternative sensors developed :
 - * Baseline : **ASTRAL** (in-pixel discrim.)
 - ↪ $\gtrsim 15 \mu\text{s}$, 85 mW/cm²
 - * Back-up : **MISTRAL** (end-of-col. discrim.)
 - ↪ $\gtrsim 30 \mu\text{s}$, < 200 mW/cm²
- All main components validated in 2013 :
 - * sensing node properties
 - * in-pixel ampli+CDS
 - * in-pixel discriminators
 - * rolling-shutter with end-of-col. discrim.
 - * simultaneous 2-row read-out
 - * sparse data scan
 - * programmable chip steering (JTAG)
 - ↪ **outcome integrated in ITS-TDR**

New ITS Layout



Upcoming Sensors (Partly) Based on the ALICE Development

- **Spin-off of MISTRAL :**

- best suited to reach $\lesssim 2.8 \mu m$ resolution in L1
- BUT pixels of $17 \mu m \times 17 \mu m \Rightarrow \sim 50 \mu s$ r.o. time

- **Spin-offs of ASTRAL :**

- L2 : pixels of $17 \mu m \times 102 \mu m \Rightarrow \sim 7 \mu m \oplus 2.5 \mu s$
- L1 & L2 : pixels of $22 \mu m \times 33 \mu m \Rightarrow 5 \mu m \oplus 8 \mu s$
 \hookrightarrow mini-vectors $\equiv 3.5 \mu m \oplus 4-8 \mu s$
- L3-L6 : pixels of $\lesssim 22 \mu m \times 33 \mu m \Rightarrow 4-5 \mu m \oplus 8 \mu s$

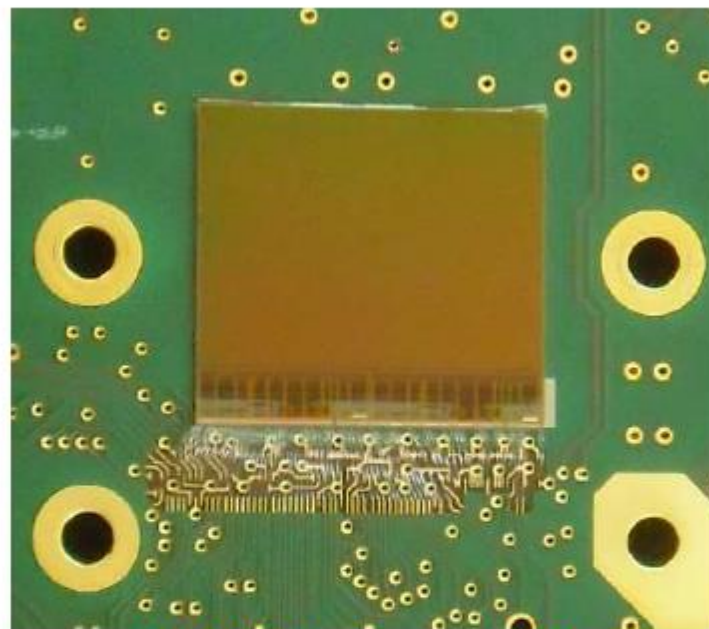
- **Spin-offs of ALPIDE :**

- L2 : pixels of $25 \mu m \times 25 \mu m \Rightarrow 5 \mu m \oplus < 5 \mu s$
- L2 : pixels of $15 \mu m \times 125 \mu m \Rightarrow 8 \mu m \oplus < 1 \mu s$ reachable ?

- **Spin-offs of MIMOSA-31, MISTRAL & MIMADC :**

- L3-L6 : pixels of $35 \mu m \times 35 \mu m \Rightarrow 4 \mu m \oplus 30-60 \mu s$
- L1-L2 : pixels of $25 \mu m \times 25 \mu m \Rightarrow 3 \mu m \oplus 20 \mu s$ or $25 \mu m \times 35 \mu m \Rightarrow 3.5 \mu m \oplus 15 \mu s$???

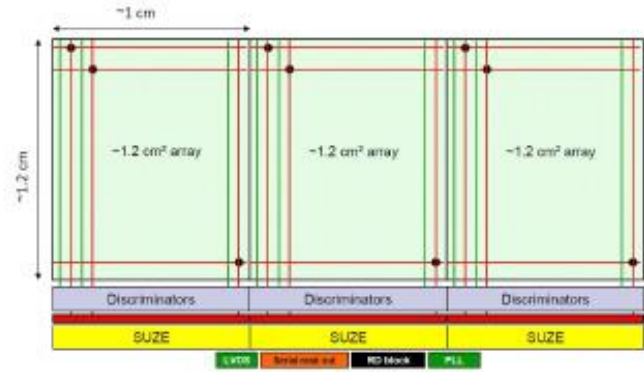
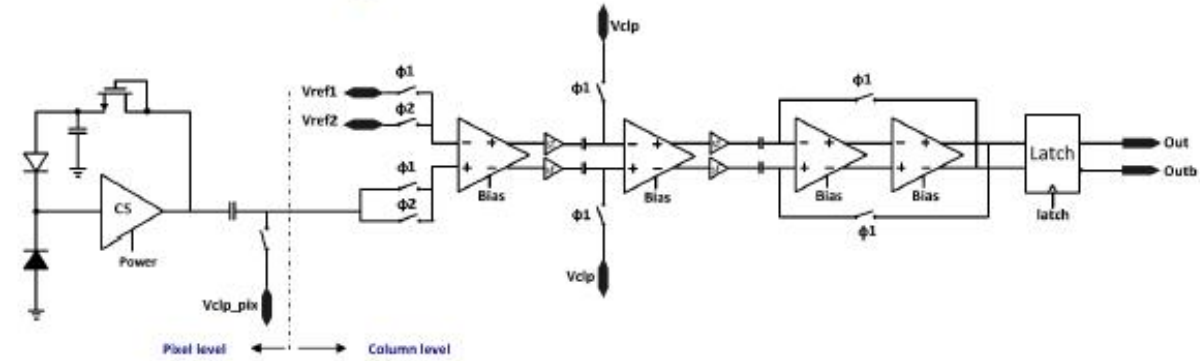
- **MIMOSA-33 :** Fine Pixels of $4 \mu m \times 4 \mu m$ with delayed (analogue) read-out



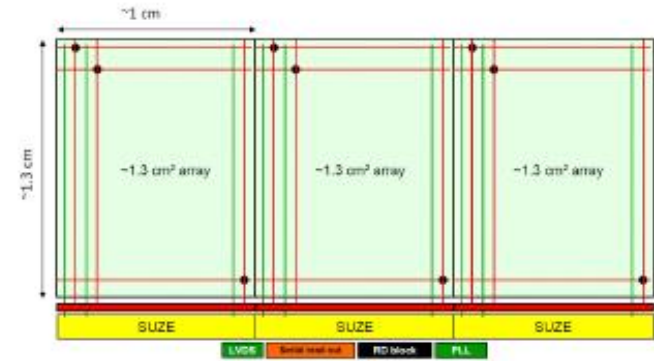
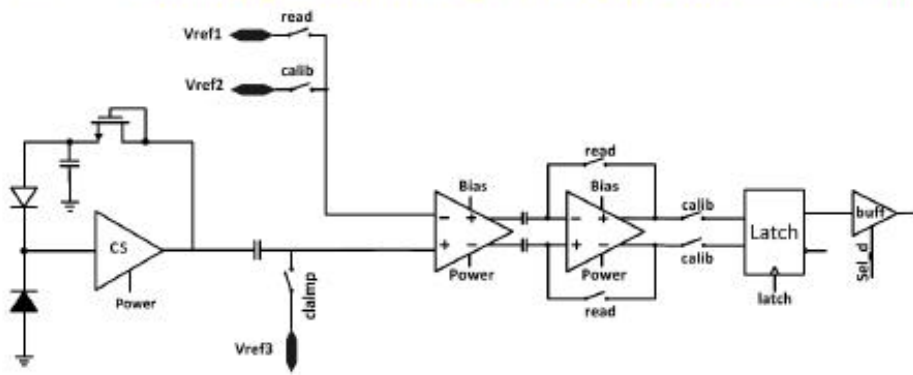
MISTRAL Proto. (2/3)

MISTRAL & ASTRAL : Schematics & Layouts

- MISTRAL** : rolling shutter with 2-row read-out & end-of column discriminators



- ASTRAL** : rolling shutter with 2-row read-out (\equiv MISTRAL) & in-pixel discriminators



- 1st Full Scale Building Blocks (FSBB) fab. in Spring '14 \rightarrow FSBB-M0 tests \pm completed

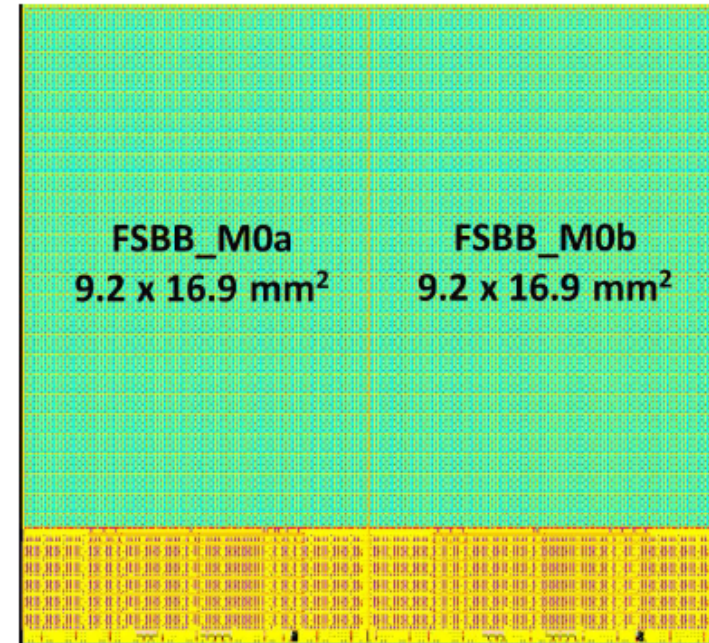
CPS for ITS Tracker : FSBB-M0a/b Overview

● Main characteristics :

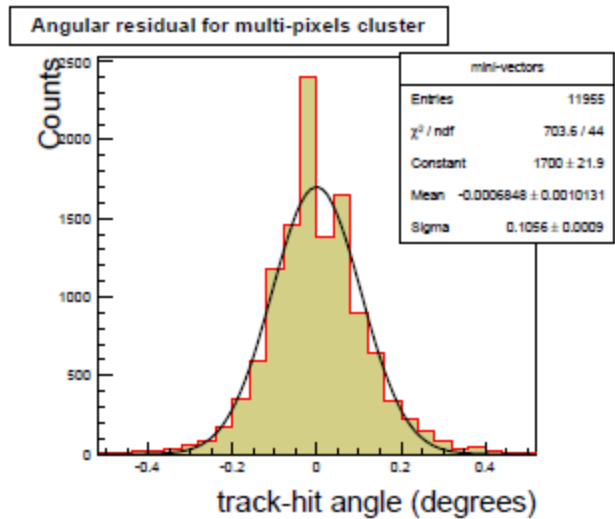
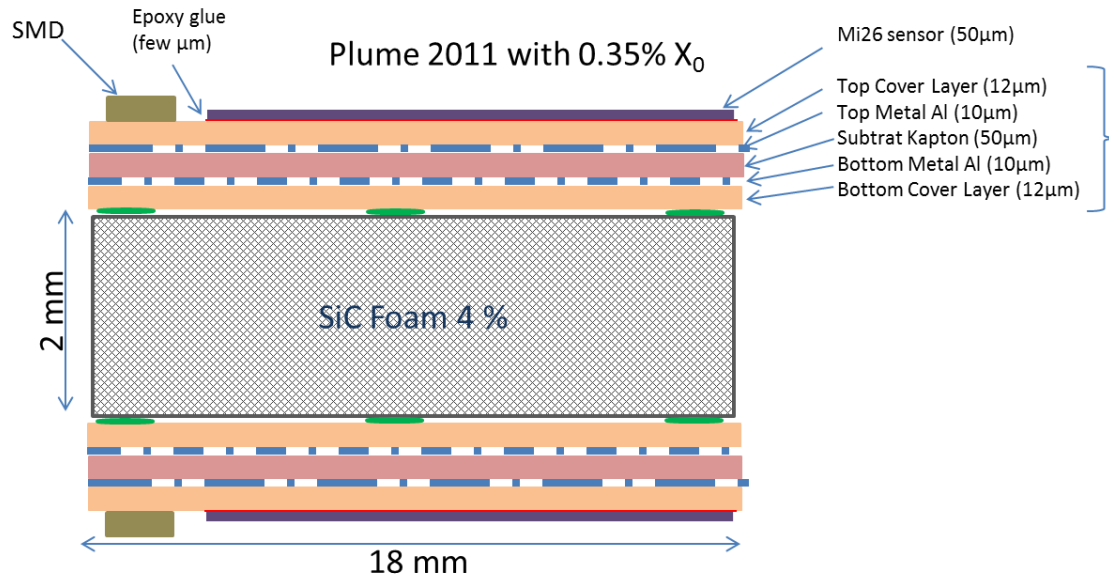
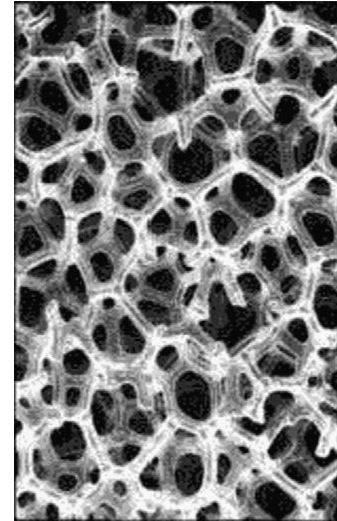
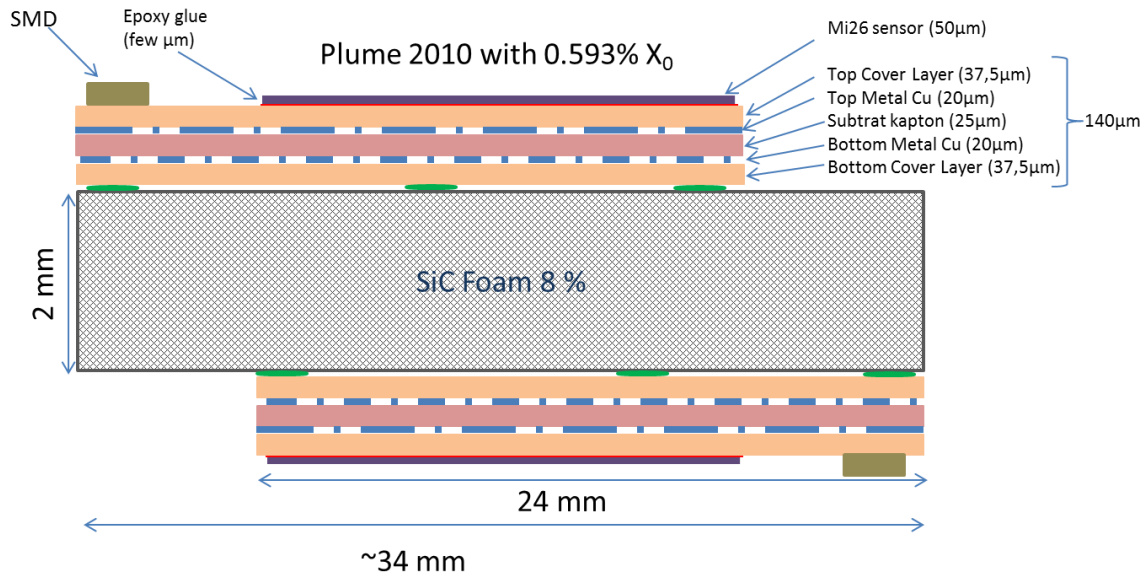
- * pixels of $22 \times 33 \mu m^2$ including pre-amp. & CDS (clamping) using 6 ML
- * staggered sensing nodes
- * double-row rolling shutter read-out (\equiv MIMOSA-22THRb)
- * 416 columns of 416 rows
- * $13.7 \times 9.2 \text{ mm}^2$ active area
 - \hookrightarrow becomes $13 \times 10 \text{ mm}^2$ with $31 \times 24 \mu m^2$ pixels
- * 3 stages zero-suppression (\equiv SUZE-02)
 - \hookrightarrow windows of 4×5 pixels encoded on 32 bits
- * 4 output buffers of 512×32 bits each
- * 2 output nodes at 320 Mbits/s (160 MHz clock)
- * integrated JTAG, regulators, VDD, GND, ...
- * $t_{r.o.} \simeq 35\text{--}40 \mu s$ (tbc)
- * 2 slightly different sub-arrays in each sensor : optimisation of sensing node geometry & in-pixel circuitry

● Design not final, e.g. in terms of :

- * pixel dimensions
- * power consumption
- * SUZE-02 throughput vs power
- * peripheral circuitry area
- * pad implementation
- * trigger implementation (if any)

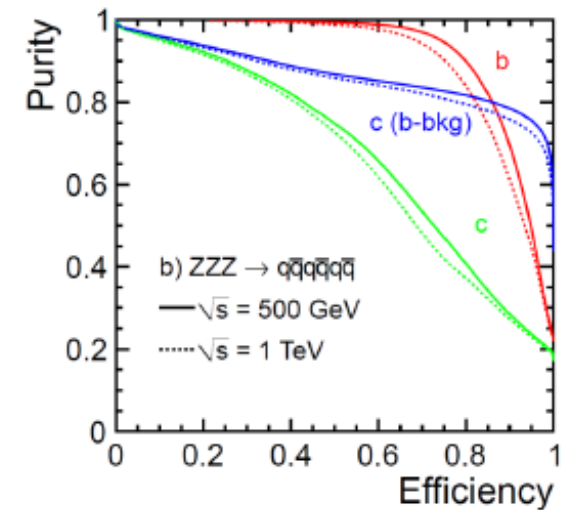
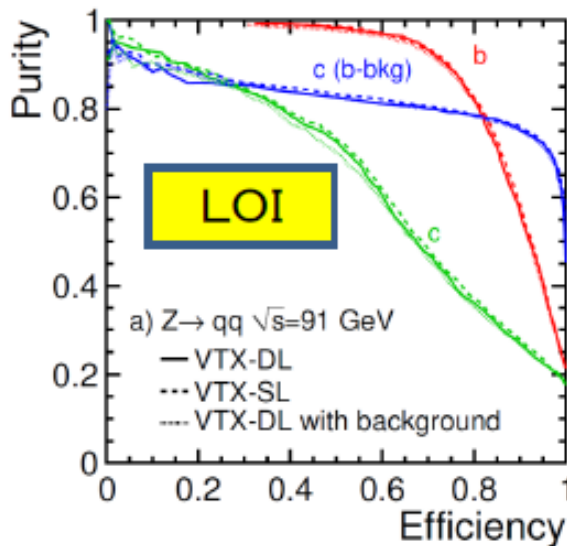
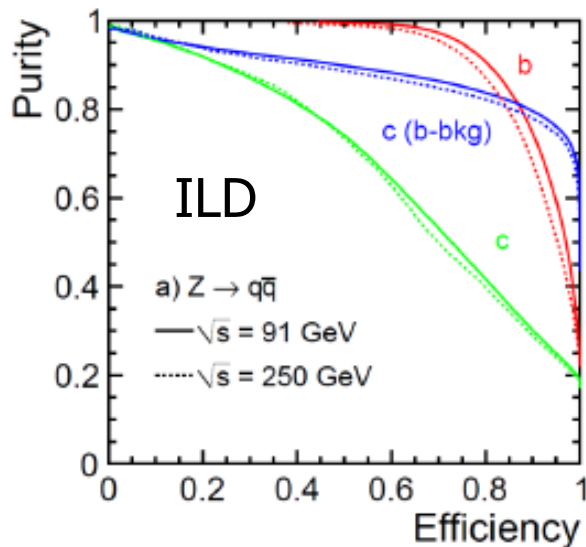


Sensor integration in Ultra Light Devices



Expected Vertex performances : Flavor tagging

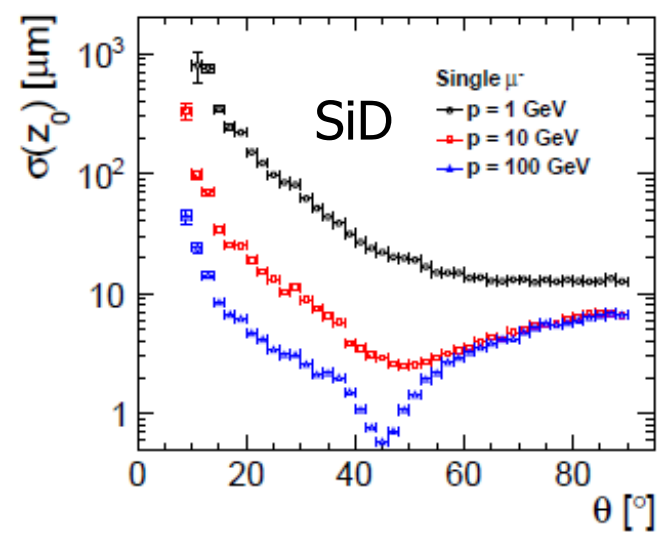
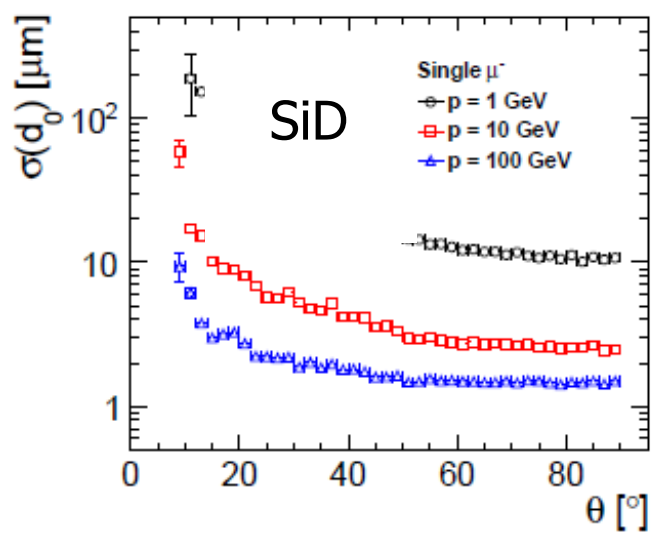
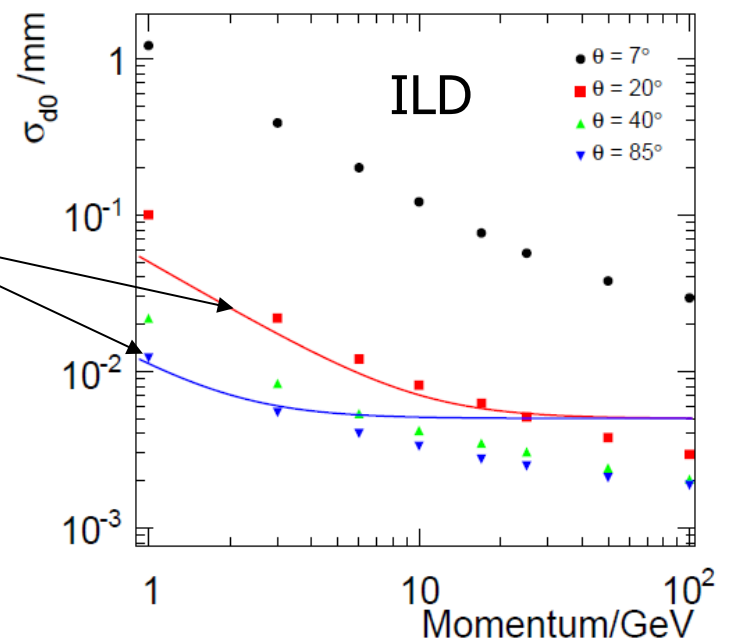
- ILD example
- Full simulation
- Multi-variable tagging algorithm (BDT)
 - LCFIplus
- Continuous improvements



Expected Vertex performances : I.P. resolution

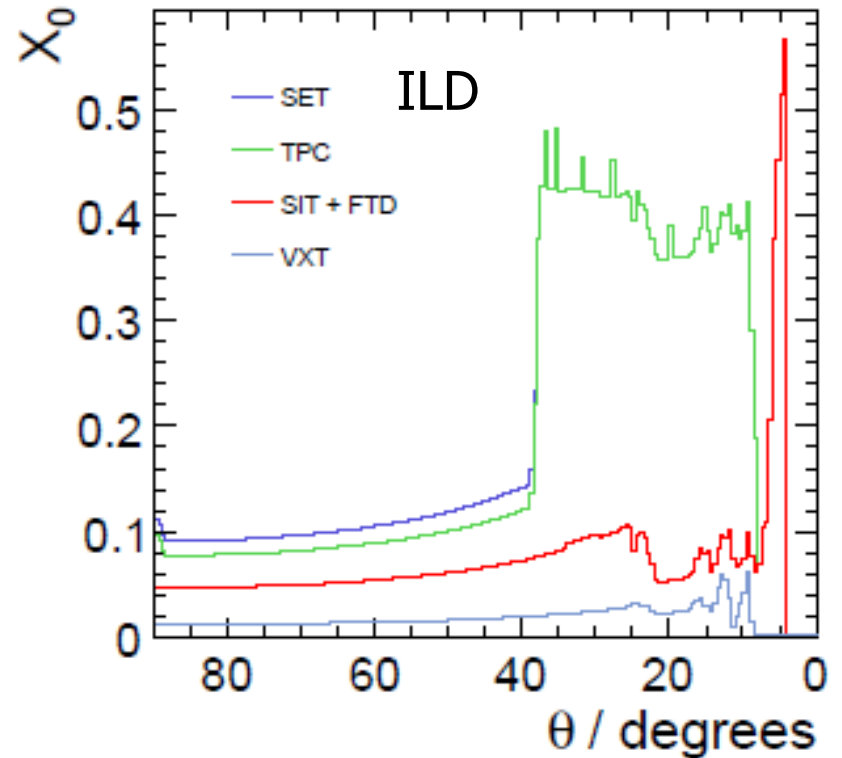
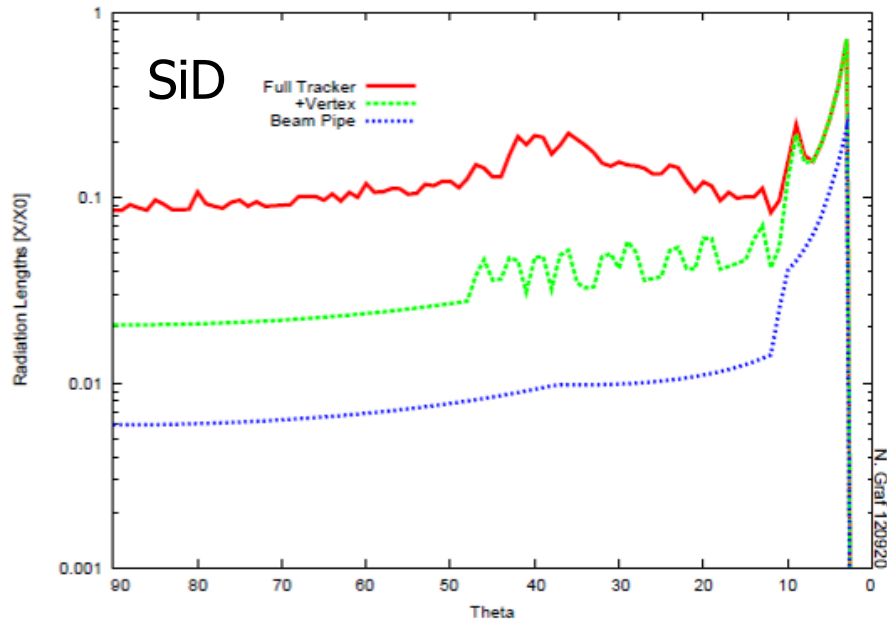
- Full simulation
 - single muons events

lines = $\sigma_{r\phi} = 5 \mu\text{m} \oplus \frac{10}{p(\text{GeV}) \sin^{3/2} \theta} \mu\text{m}$



Tracking system: material budget

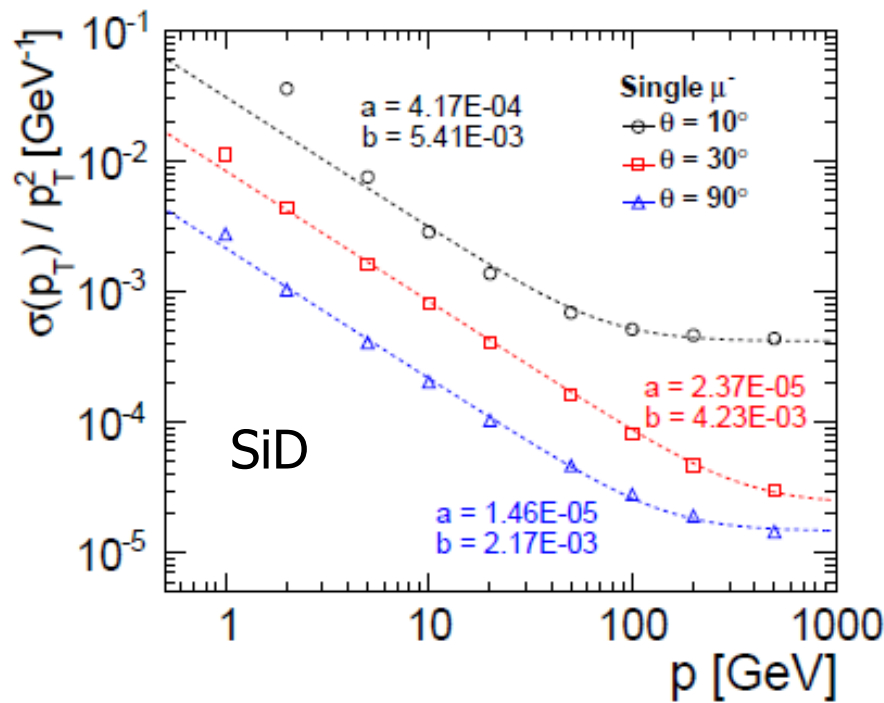
Radiation length vs polar angle



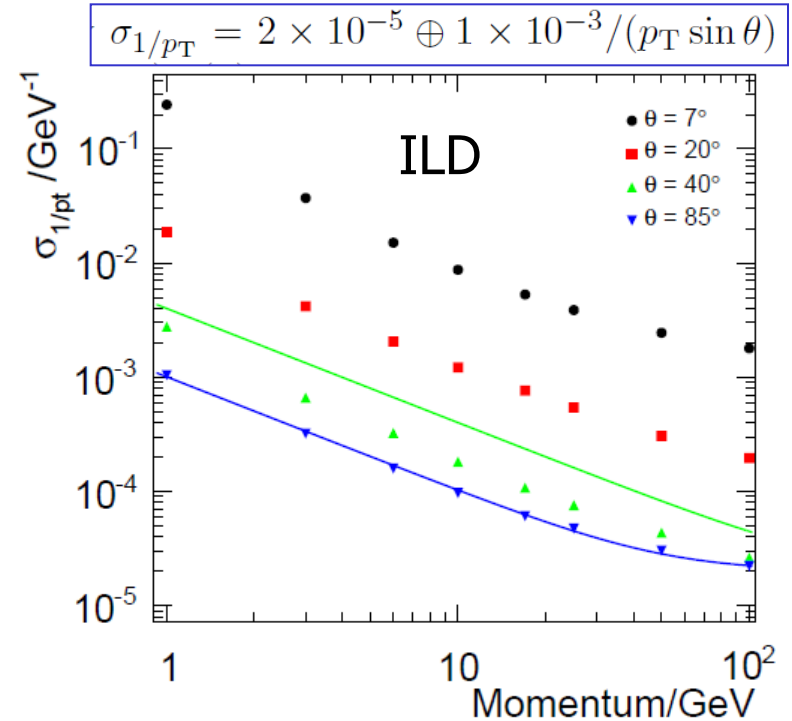
Goal: 0.1 X₀ for the complete tracker

Expected Tracking performances

Single muons events : Normalised pT resolution for different polar angles



- SiD:
 - better @ high pT
 - robustness in high density tracks environment

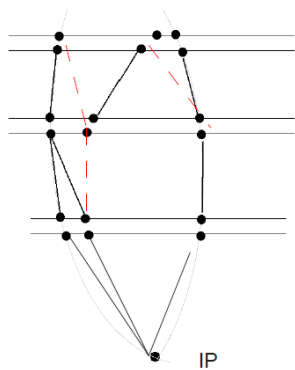


- ILD:
 - better @ low pT
 - dE/dx capabilities (TPC)

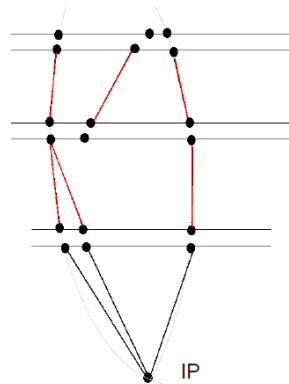
see *Vertexing software and methods for the ILC* talk by G.Voutsinas

Tracking with mini vectors at ILD (Voutsinas)

Cellular Automaton – first pass



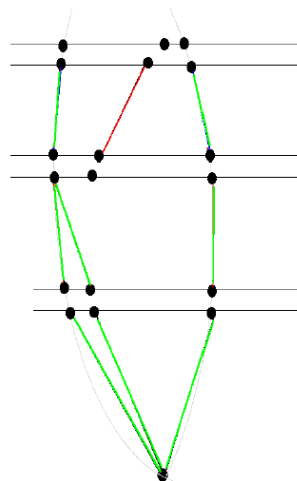
- First pass of cellular automaton
 - Every cell starts with state 0
 - Connect only cells having the same state
 - If a cell is connected with another, its state is raised by 1 (red segments)



--- Connection filtered out by MV φ angle crit.

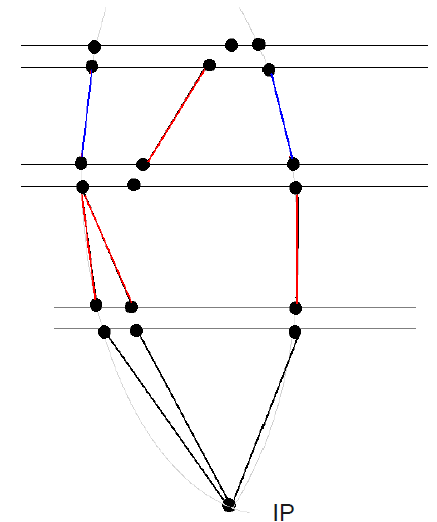
Cellular Automaton – collect tracks

- Second pass of cellular automaton
 - State 2
 - State 1
 - State 0
- CA continues up to the point no other changes occur in cell's states
- Consider segments where
state = layer number
as good
- Form track candidates



Cellular Automaton – second pass

- Second pass of cellular automaton
 - State 2
 - State 1
 - State 0
- CA continues up to the point no other changes occur in cell's states
- Consider segments where
state = layer number
as good



- Exploits the double sided ladder structure of VXD
- Up to now, has been applied in various CMOS VXD configurations (see table)
- Mini – vector formation
 - 1) Hits in adjacent layers (dist 2mm) with max distance 5mm
 - 2) Or $\delta\theta$ between hits in adjacent layers (cut can go up to 0.1°)
- Divide VXD into θ , φ sectors
 - Try to connect mini – vectors in neighbouring sectors using a cellular automaton algorithm
- Cellular automaton is already there for the FTD tracking
- Very flexible
 - Appealing to be used for pattern recognition in other detectors
 - See R. Glattauer Diploma thesis

LAT final plane

LAT motivations

- Big surface and thin reference planes

Assembly

- Stretched 50 μ m Mylar foil ($X_0^{\text{Mylar}} \sim 3 \times X_0^{\text{Si}}$)
- Layout: 2 staggered sensors on each side
- UV cured gluing
- Sensor bonding

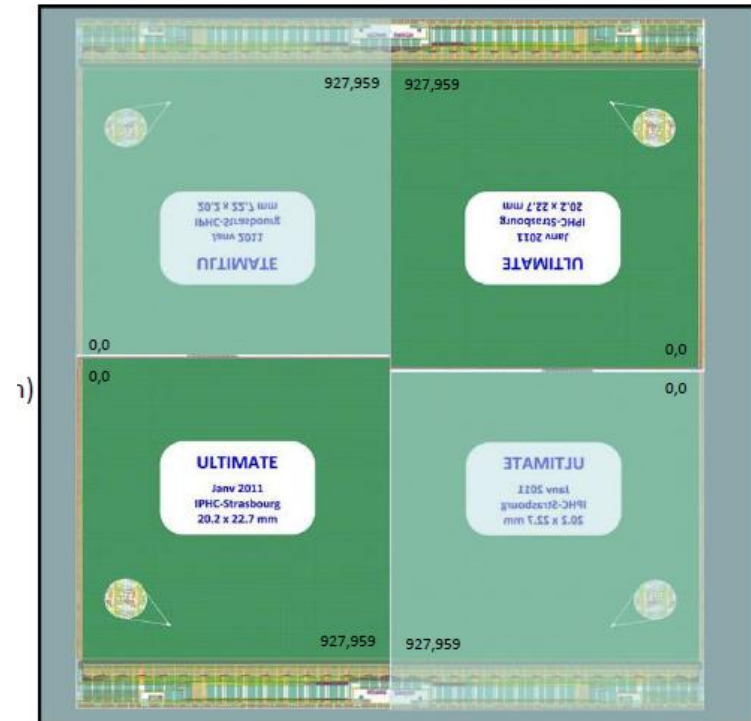
Basic numbers

- 3.6 M-pixels over 15.3 cm²
- $\lesssim 200\mu$ s integration time
- Insensitive areas $\sim 100\mu$ m

Production

- 2 SALAT planes fully operational (Mod-3 and 4)
- One crack on sensor of Mod-3 during gluing
- Even if sensor still operational decided to switch it off

Read out orientation



Beam background

- θ_T angle (no boost taken into account) vs p_T

$$\begin{aligned} \theta_T &= \text{projected incident angle on transverse plane} \\ &= (\pi/2) - a \\ &= (\pi/2) - \text{Arccos} (0.3 \times B \times R_{\text{layer1}} / (2 \times p_T)) \end{aligned}$$

Incident Angle (degrees)

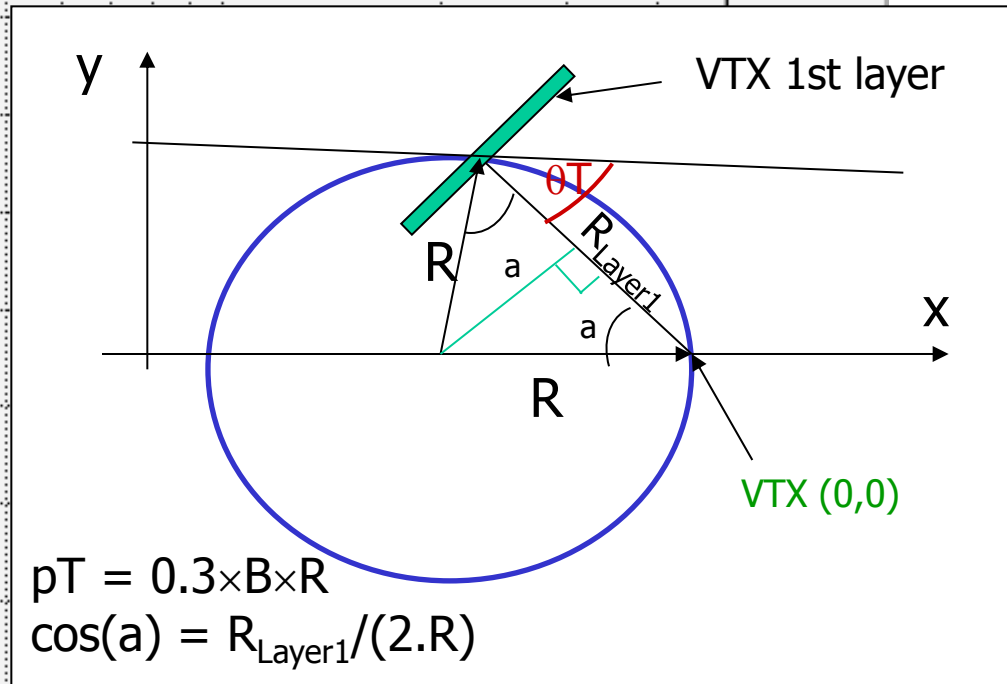
90
80
70
60
50
40
30
20
10
0

$p_{T\text{min}} \sim 8 \text{ MeV}$

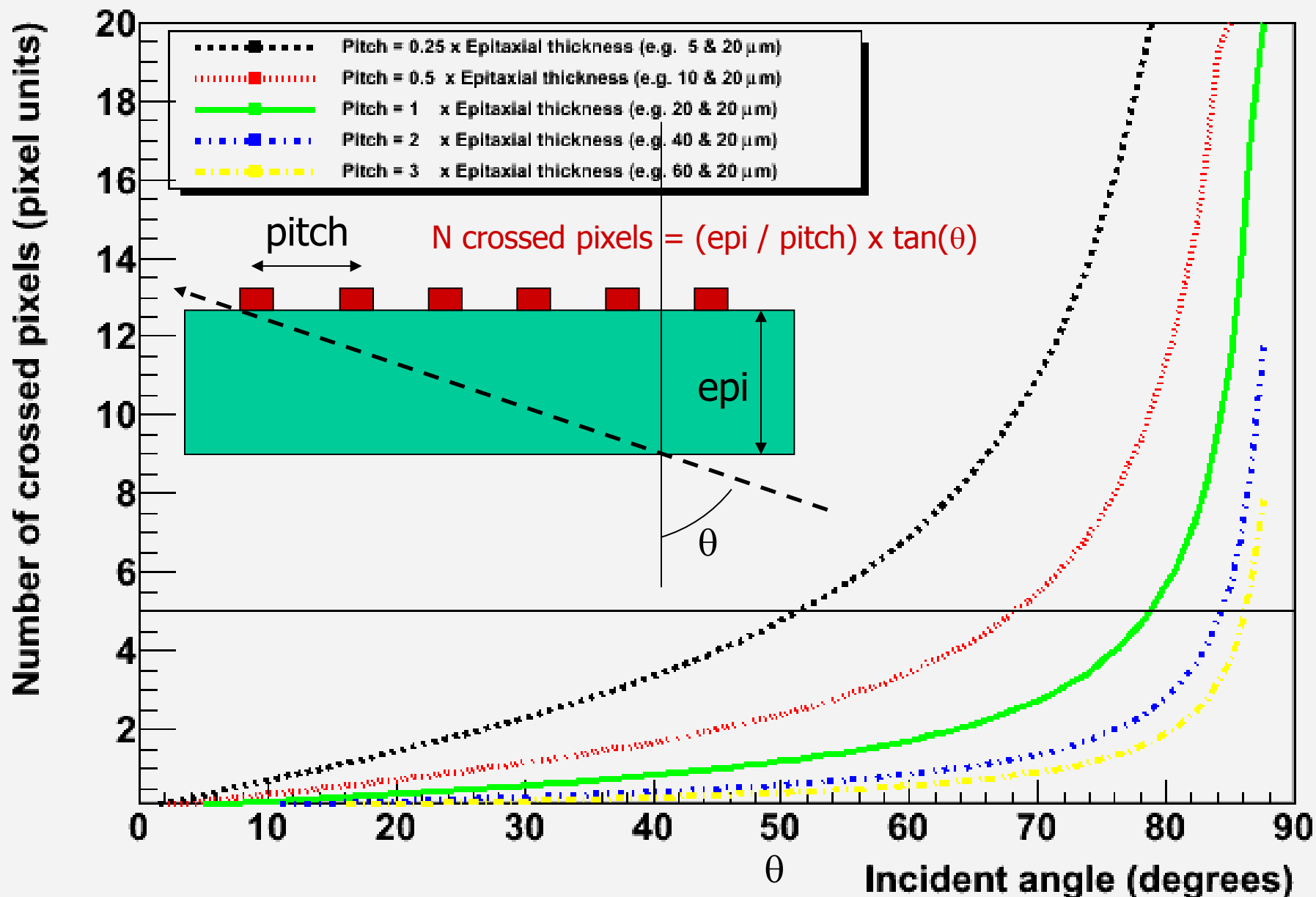
10^{-2}

10^{-1}

Transverse Momentum p_T (GeV/c)



Crucial parameter: pitch / epitaxial layer thickness



Beam background distribution (R. De Masi et al.)

- 1st layer.

