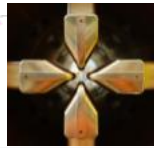
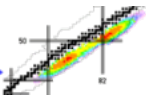


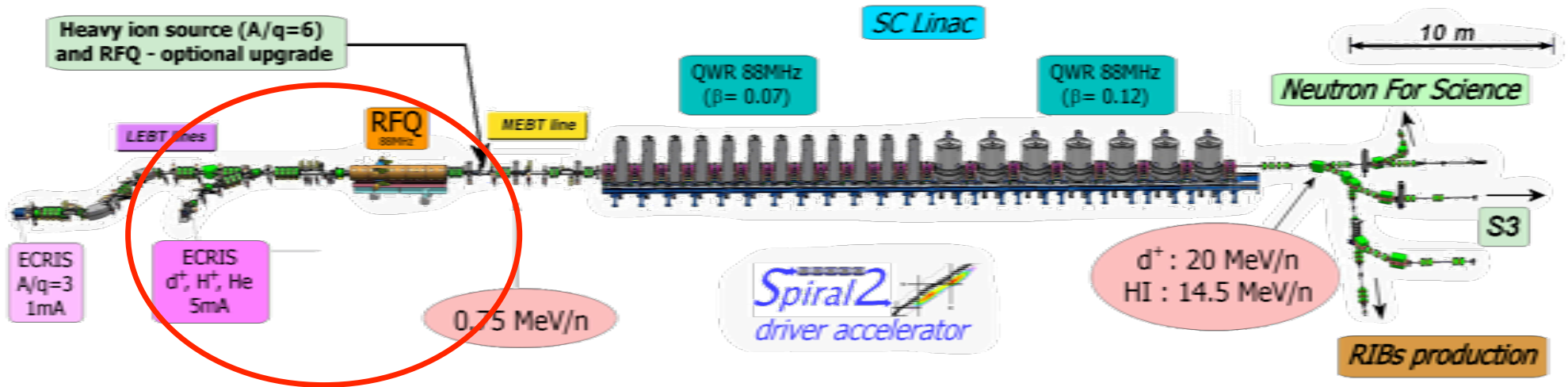
SPIRAL₂ RFQ performances in view of the AB-NCT objectives

Robin Ferdinand

Jean-Michel Lagniel



SPIRAL2 Accelerator



Particles	H ⁺	³ He ²⁺	D ⁺	Ions	
Q/A	1	2/3	1/2	1/3	1/6
I (mA) max.	5	5	5	1	1
W ₀ max. (MeV/A)	33	24	20	15	9
CW max. beam power (kW)	165	180	200	44	48

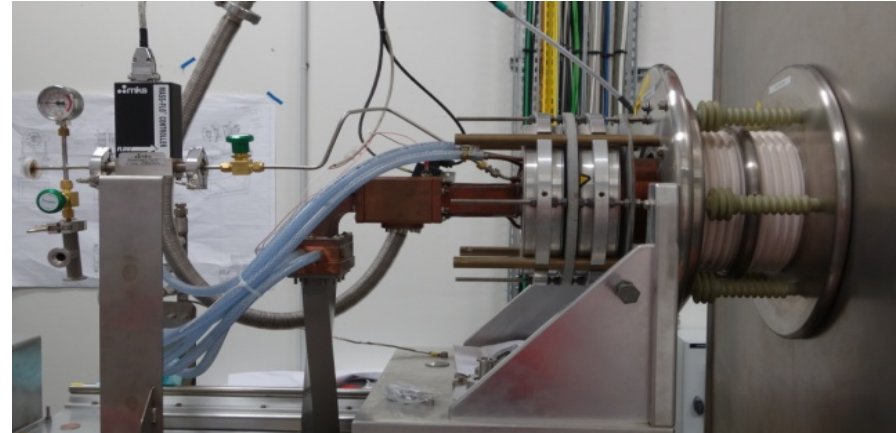
Total length: 65 m (without HE lines)

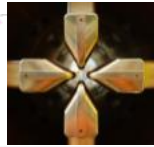
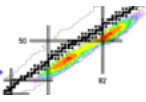
Slow (LEBT) and Fast Chopper (MEBT)
 RFQ (1/1, 1/2, 1/3) & 3 re-bunchers

12 QWR beta 0.07 (12 cryomodules)
 14 (+2) QWR beta 0.12 (7+1 cryomodules)
 1.1 kW Helium Liquifier (4.5 K)
 Room Temperature Quadrupoles
 Solid State RF amplifiers (10 & 20 KW)
 6.5 MV/m max $E_{acc} = V_{acc}/(\beta_{opt}\lambda)$ with $V_{acc} = \int E_z(z) e^{i\omega z/c} dz$.



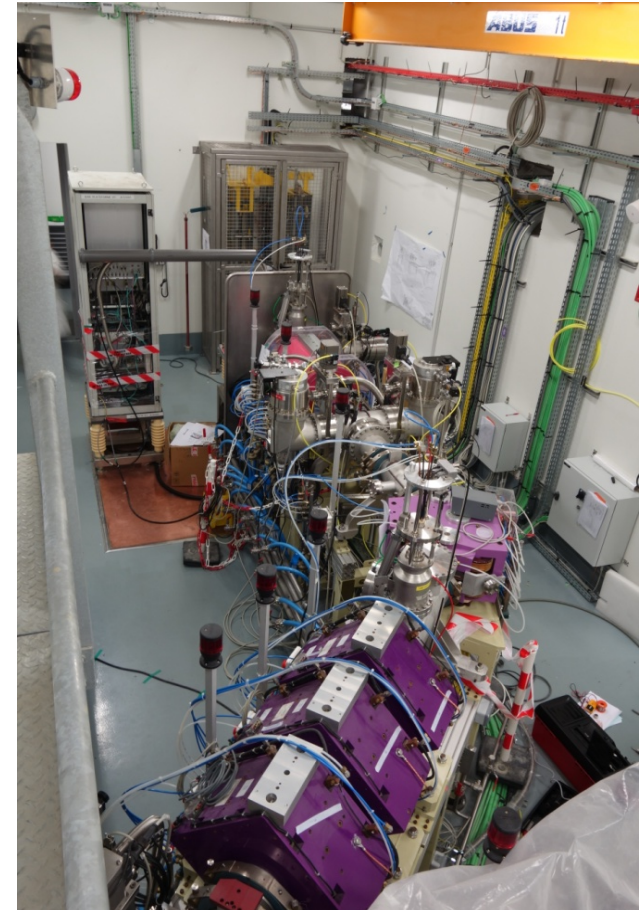
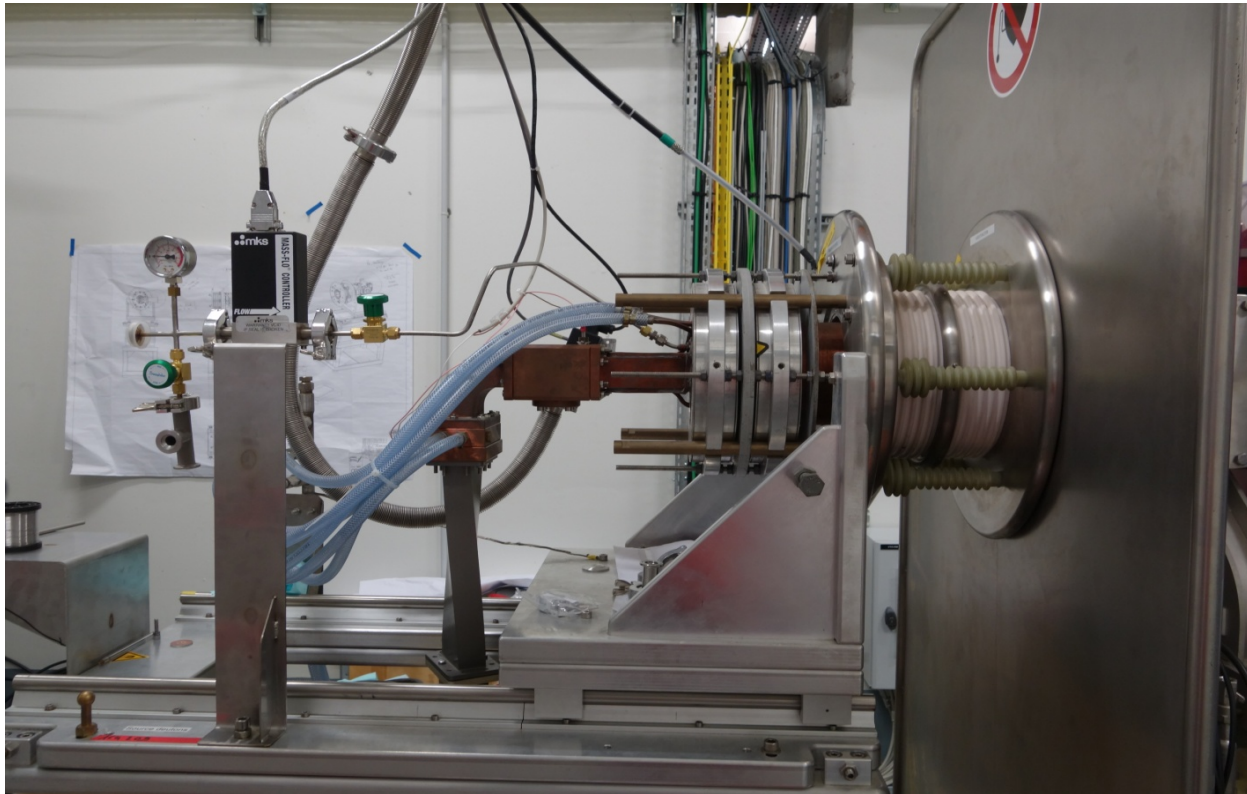
SPIRAL 2 Proton / Deuteron source



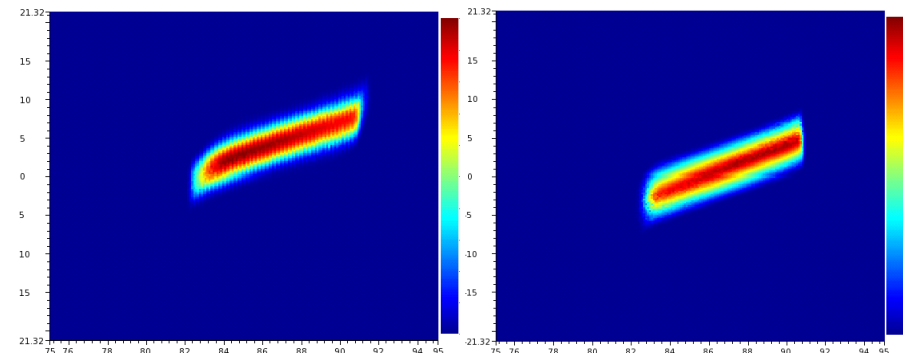
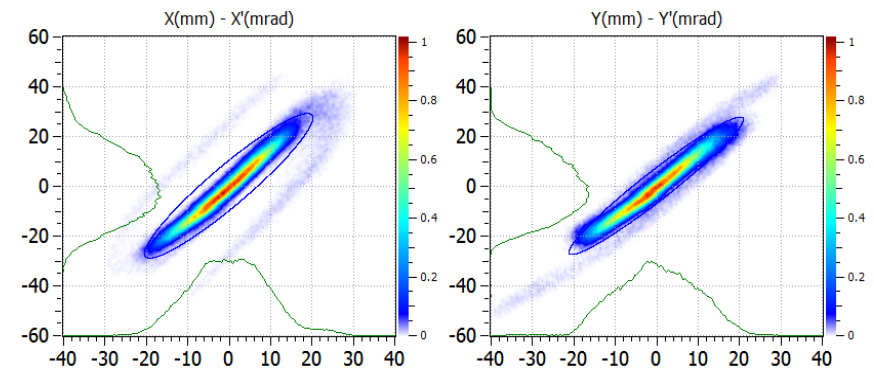
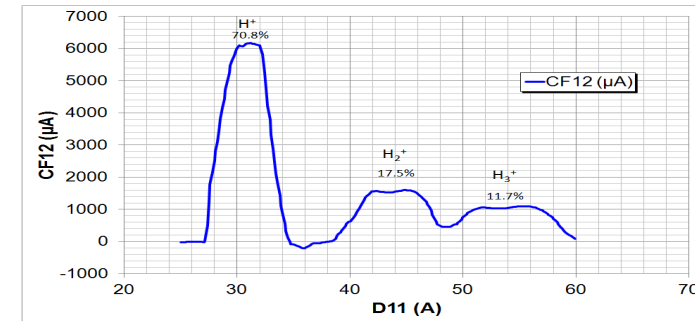


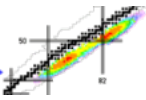
Source protons / deuterons

- CW Deuteron source designed for 5 mA CW
 - ECR permanent magnet, developed by CEA-Saclay, derived from SILHI
 - 2.45 GHz < 1 kW
 - Very simple, 2 buttons (gas flow and RF power)
 - LEPT to manage H^+/H_2^+ D^+/D_2^+

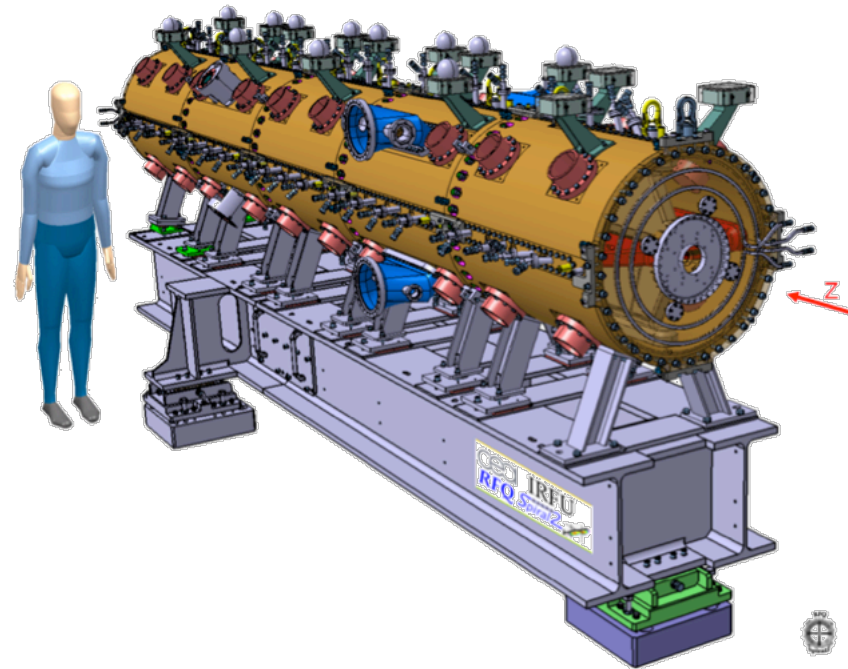


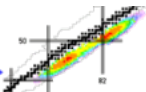
- Up to 14.5 mA at the source exit,
12 mA @ the lebt end, 79% D+
- Emittances :
 - $\epsilon_x = 0.27 \pi \cdot \text{mm} \cdot \text{mrad}$ (rms norm)
 - $\epsilon_y = 0.20 \pi \cdot \text{mm} \cdot \text{mrad}$ (rms norm)
 - $\epsilon_{x, \text{slits } 3 \text{ rms}} = 0.13 \pi \cdot \text{mm} \cdot \text{mrad}$ (rms norm)
 - $\epsilon_{y, \text{slits } 3 \text{ rms}} = 0.14 \pi \cdot \text{mm} \cdot \text{mrad}$ (rms norm)
- Emittance reduction $\times 2$ with slits, still 5 mA
- Space charge compensation
 - From 10 time faster than theory
(750 μs @ $3 \cdot 10^{-7}$ mbar),
to 2 time faster (40 μs @ $1.7 \cdot 10^{-5}$ mbar)
- At GANIL so far :
 - 12 mA H^+ at the source exit,
5.7 mA at LEBT end
 - Same emittances





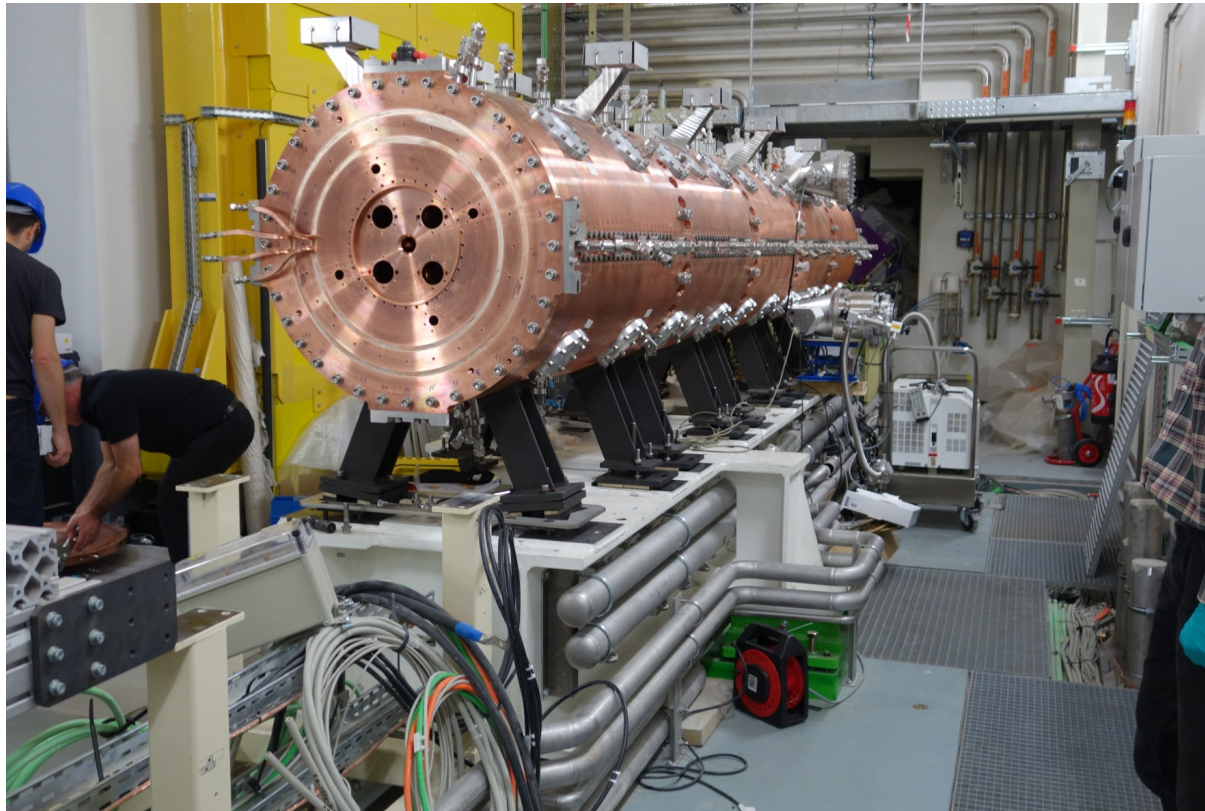
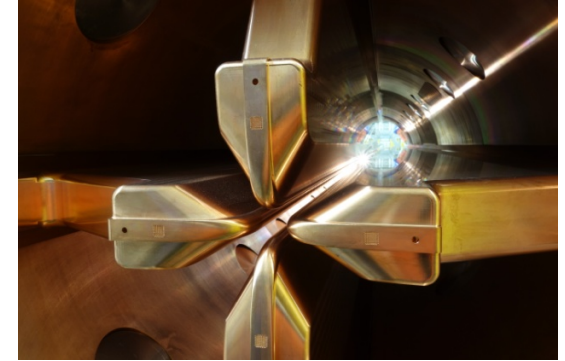
SPIRAL 2 RFQ

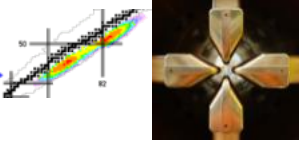




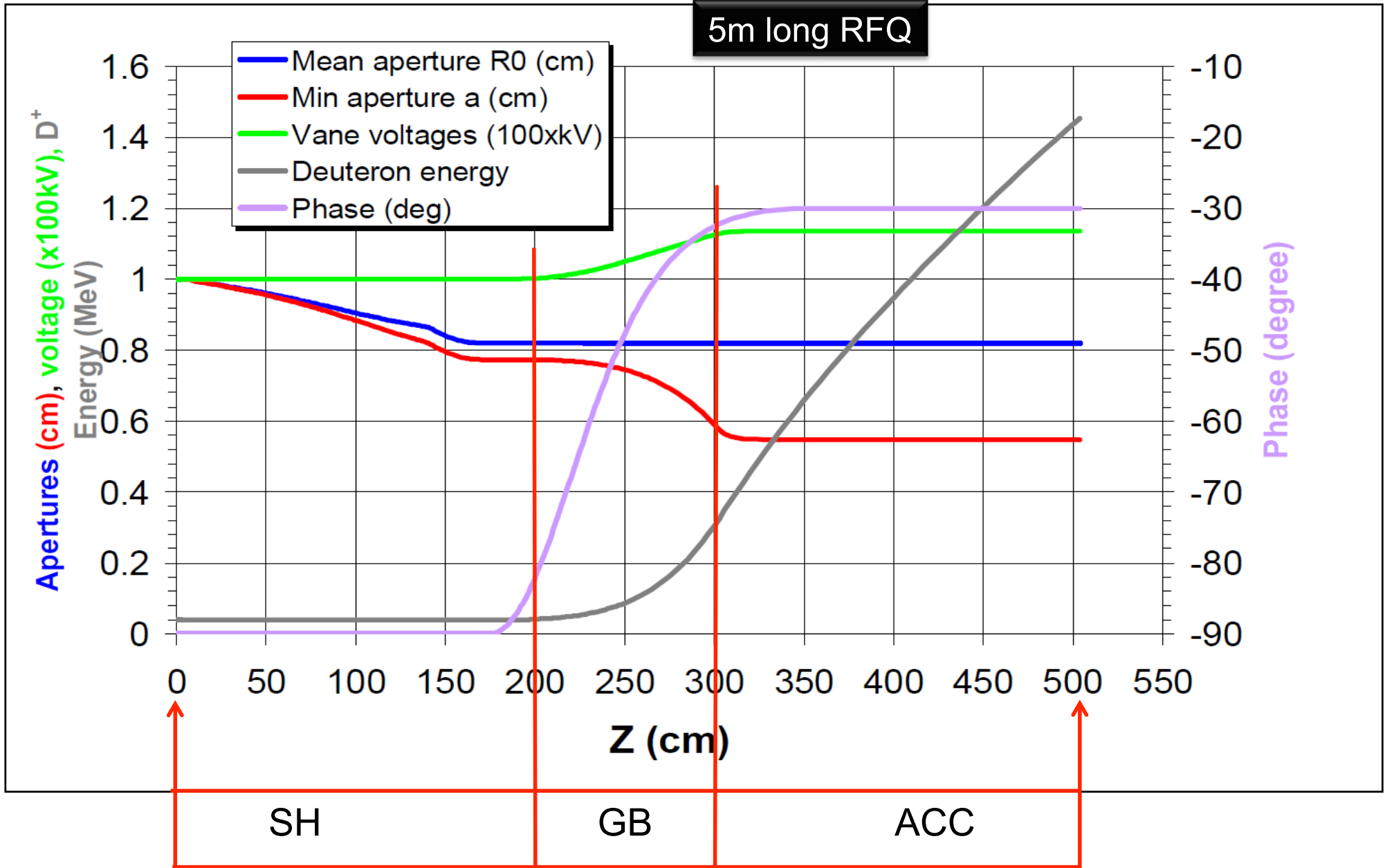
SPIRAL2 RFQ requirements

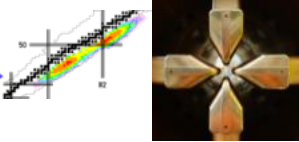
- From 20 keV/A at 0.734 MeV/A
- 5 mA H⁺, 5 mA D⁺, or 1 mA Q/A=1/3
- 88.05 MHz, 4-vanes, > 99% transmission





5m long RFQ

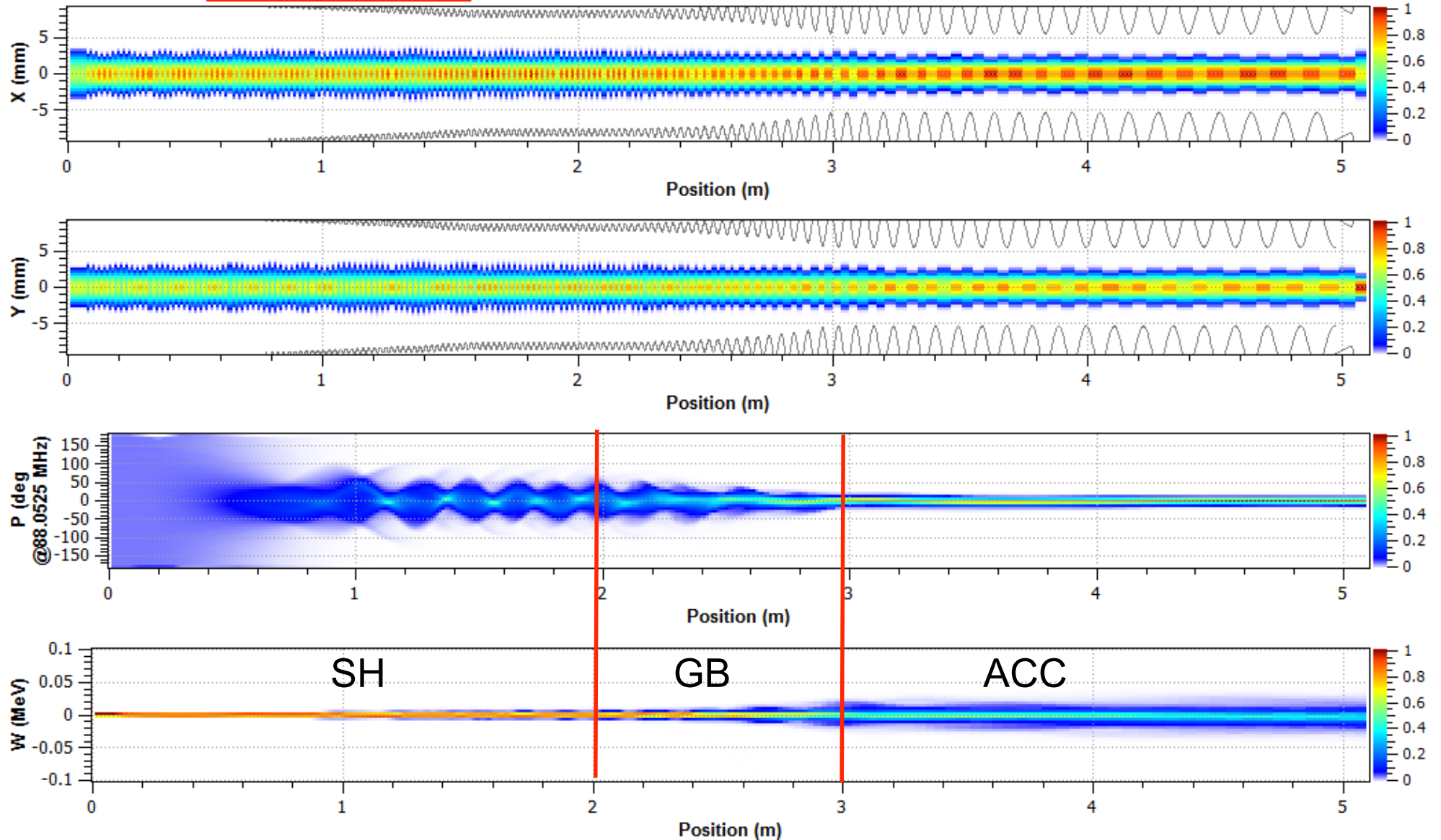


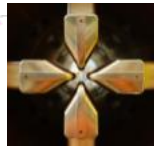
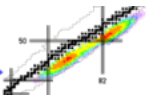


Beam dynamique

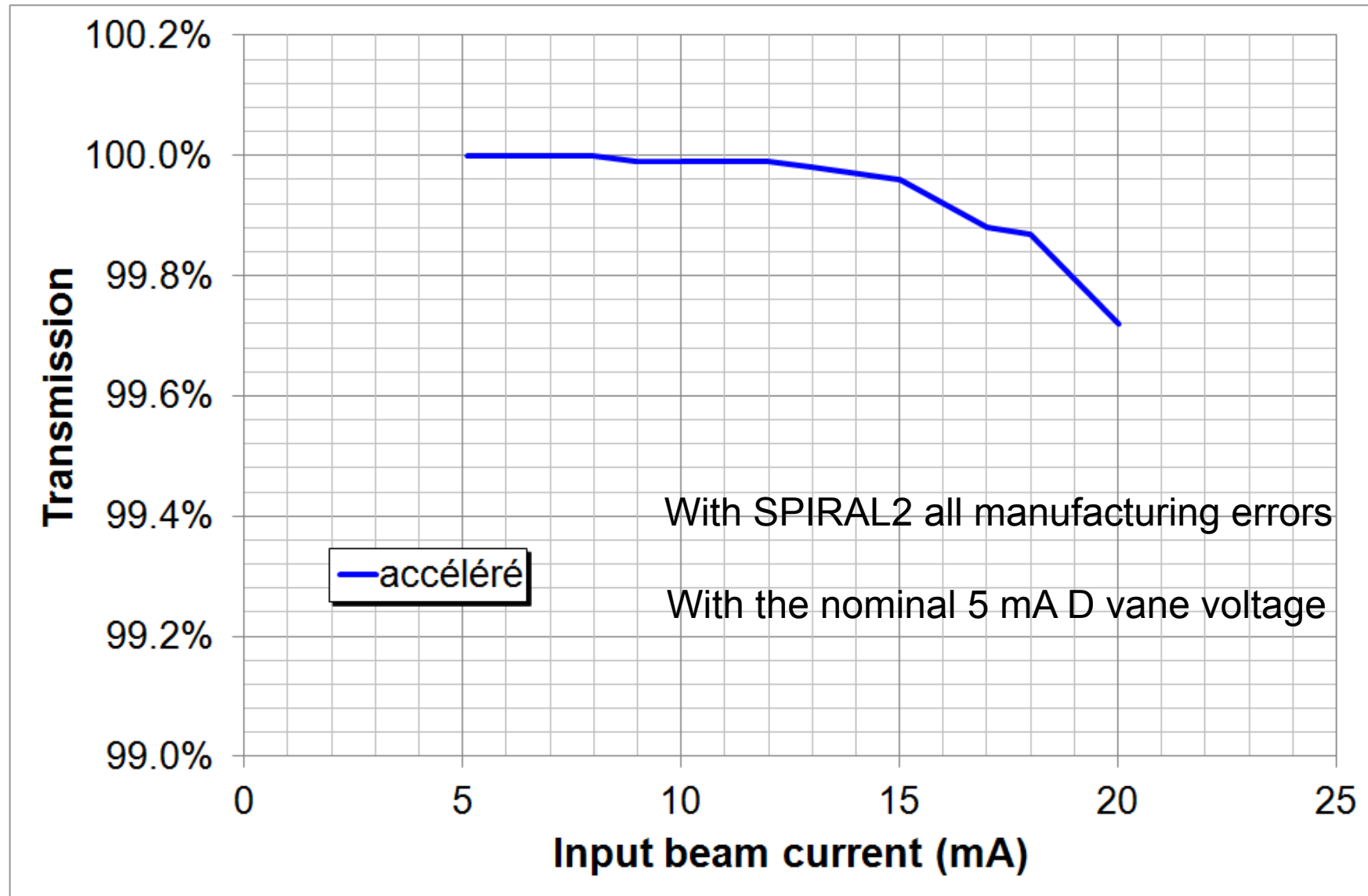
Ele: 280 [5.07909 m]

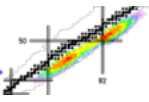
NGOOD : 1000000 / 1000000



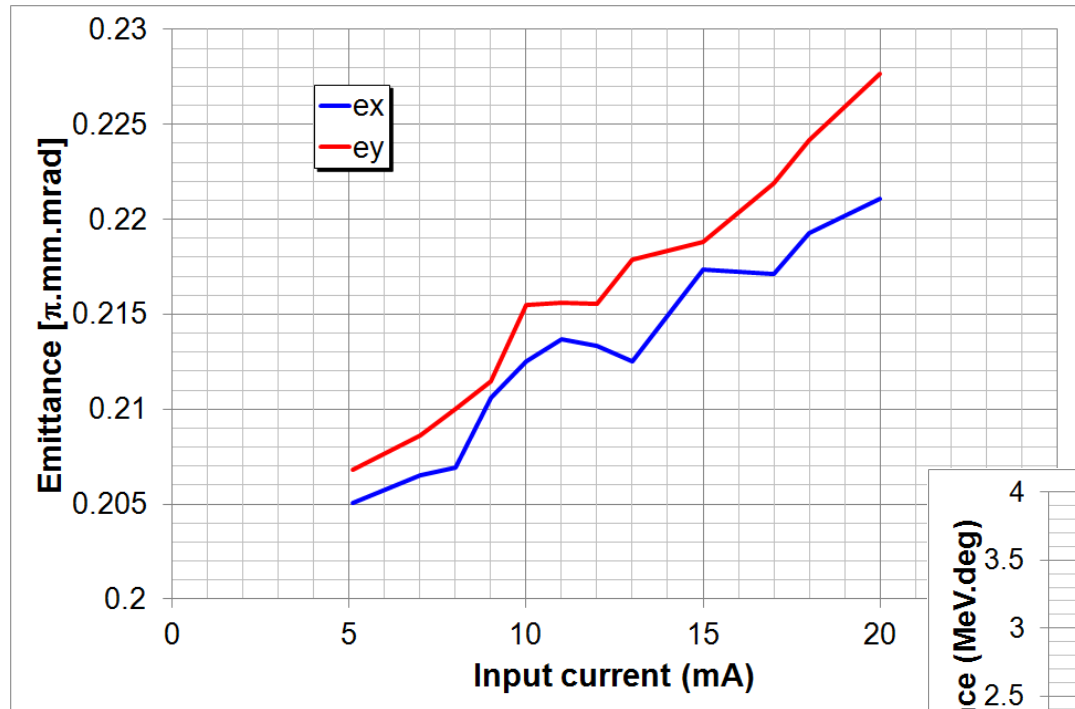


AB-NCT objectives

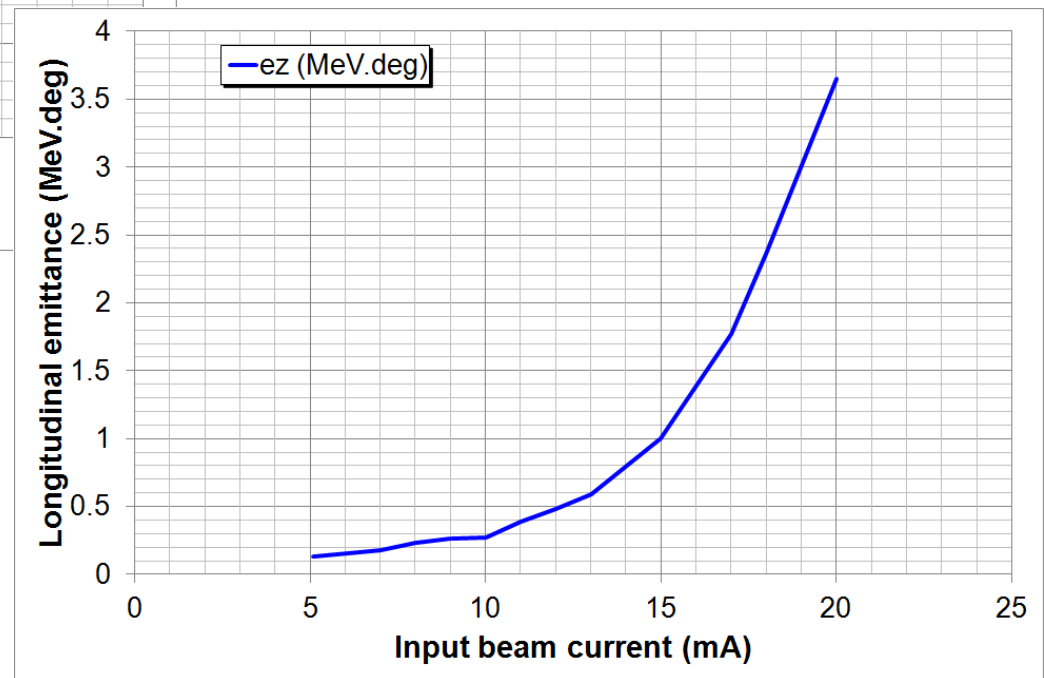




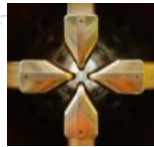
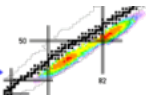
Associated output emittances



With SPIRAL2 all manufacturing errors
 With the nominal 5 mA D vane voltage

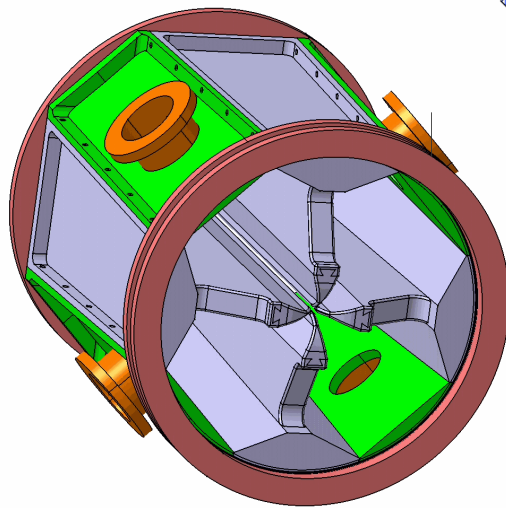


Seems ok up to 10mA



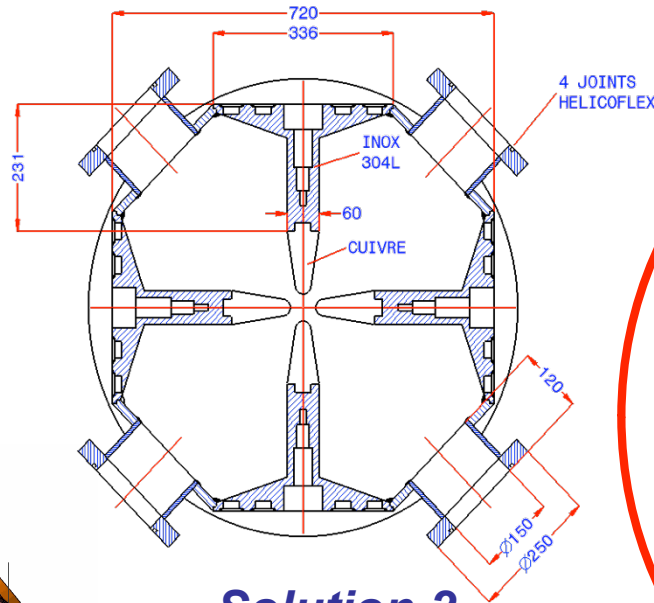
The RFQ solutions types

■ We estimated the associate cost and technical risk of the following solutions



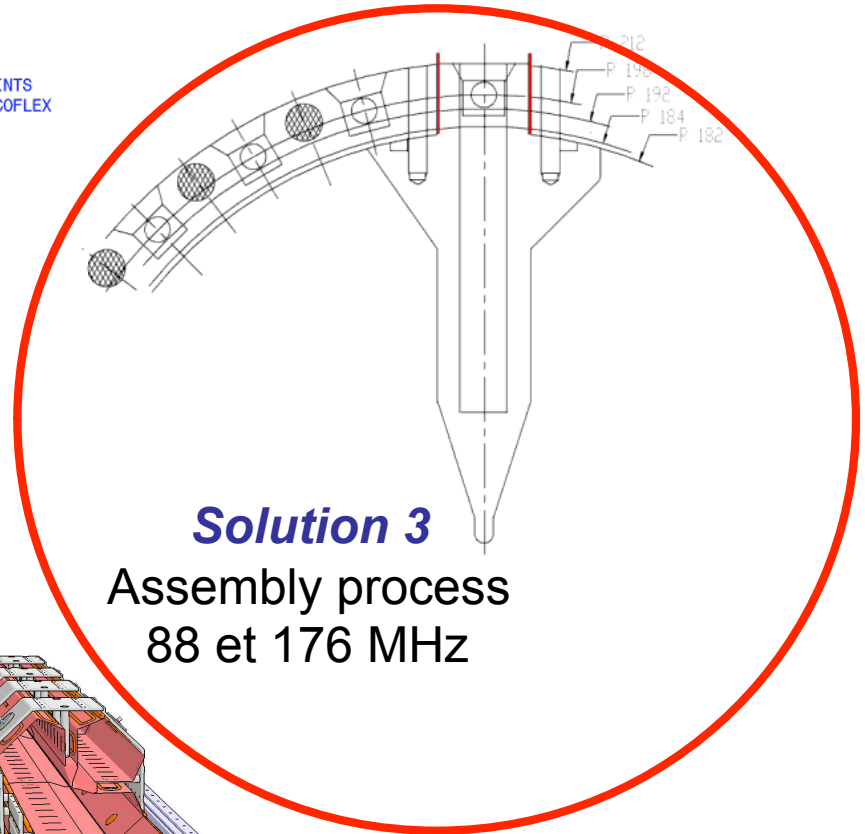
Solution 1

OFE copper (welded, brazed...)
88 and 176MHz



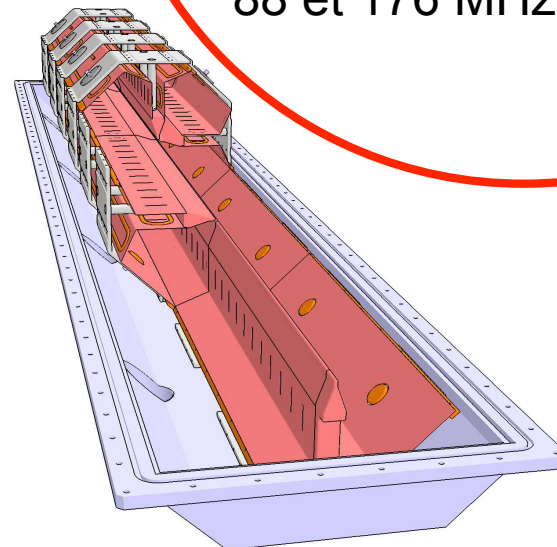
Solution 2

Copper plated
Stainless steel
88 MHz



Solution 3

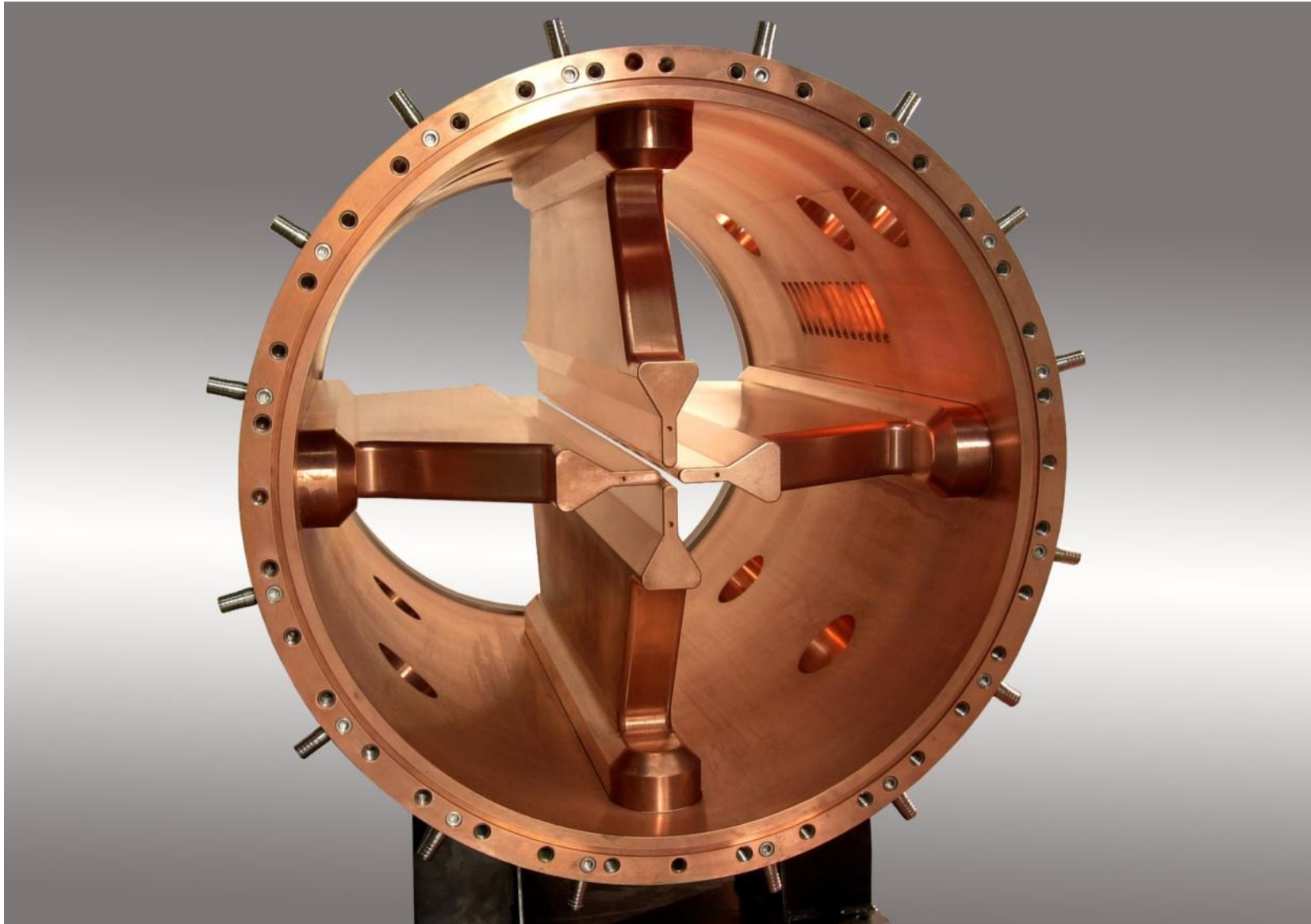
Assembly process
88 et 176 MHz

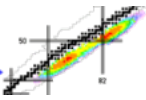


Solution 4

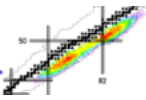
Skirt RFQ
88 MHz

The prototype



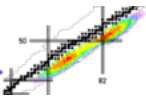


RFQ Fabrication



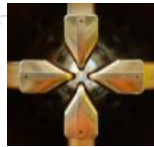
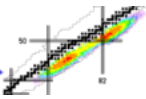
Vanes



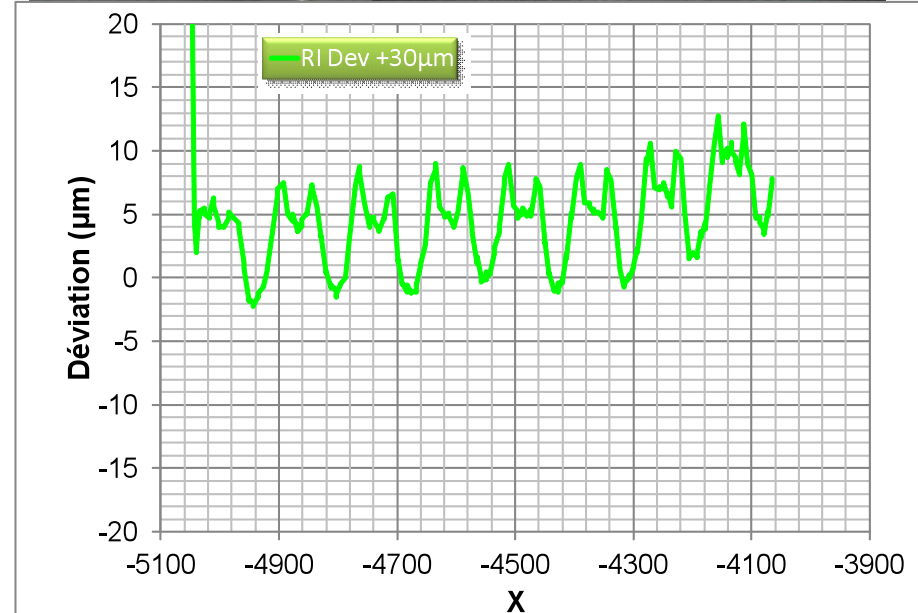
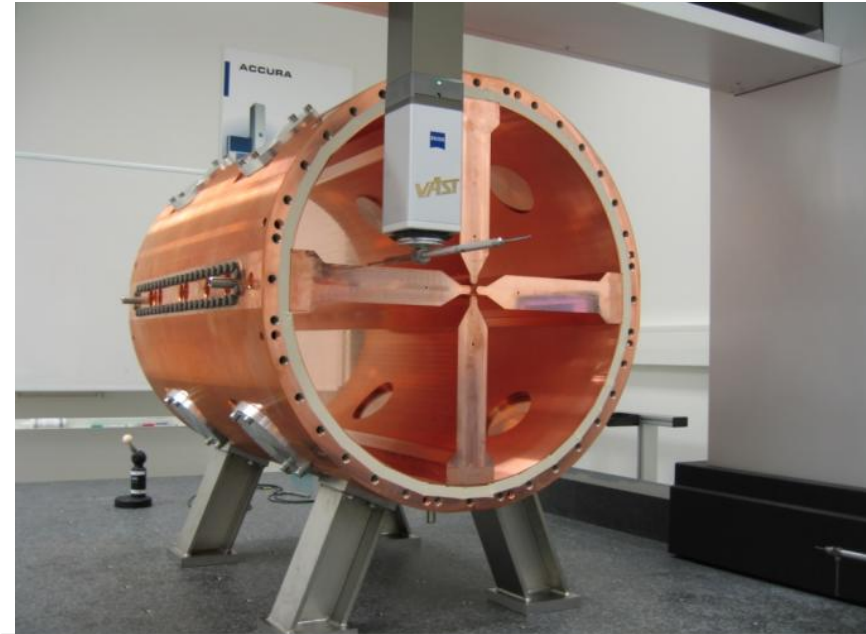
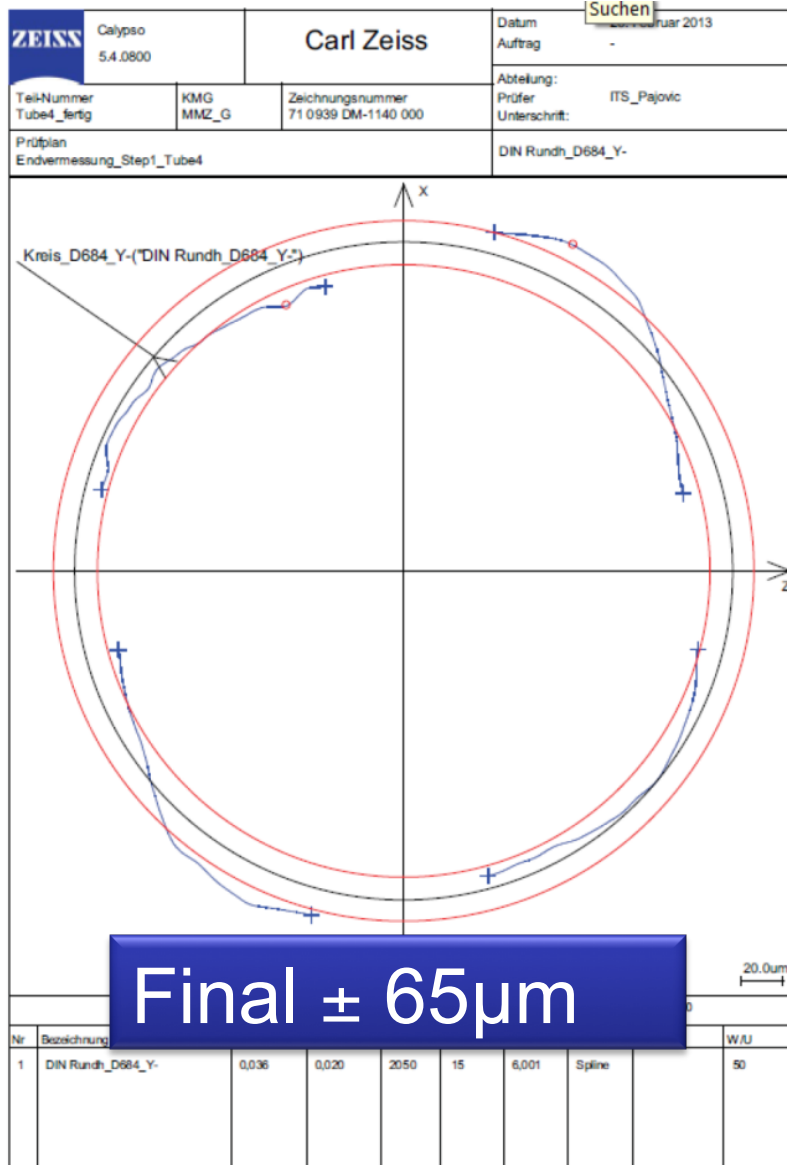


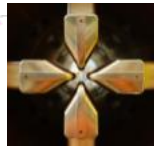
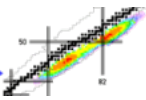
External 1-m long tubes



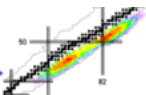


Measurements





RFQ assembly

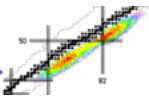


Transport and Storage



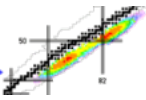
Vacuum joints preparations



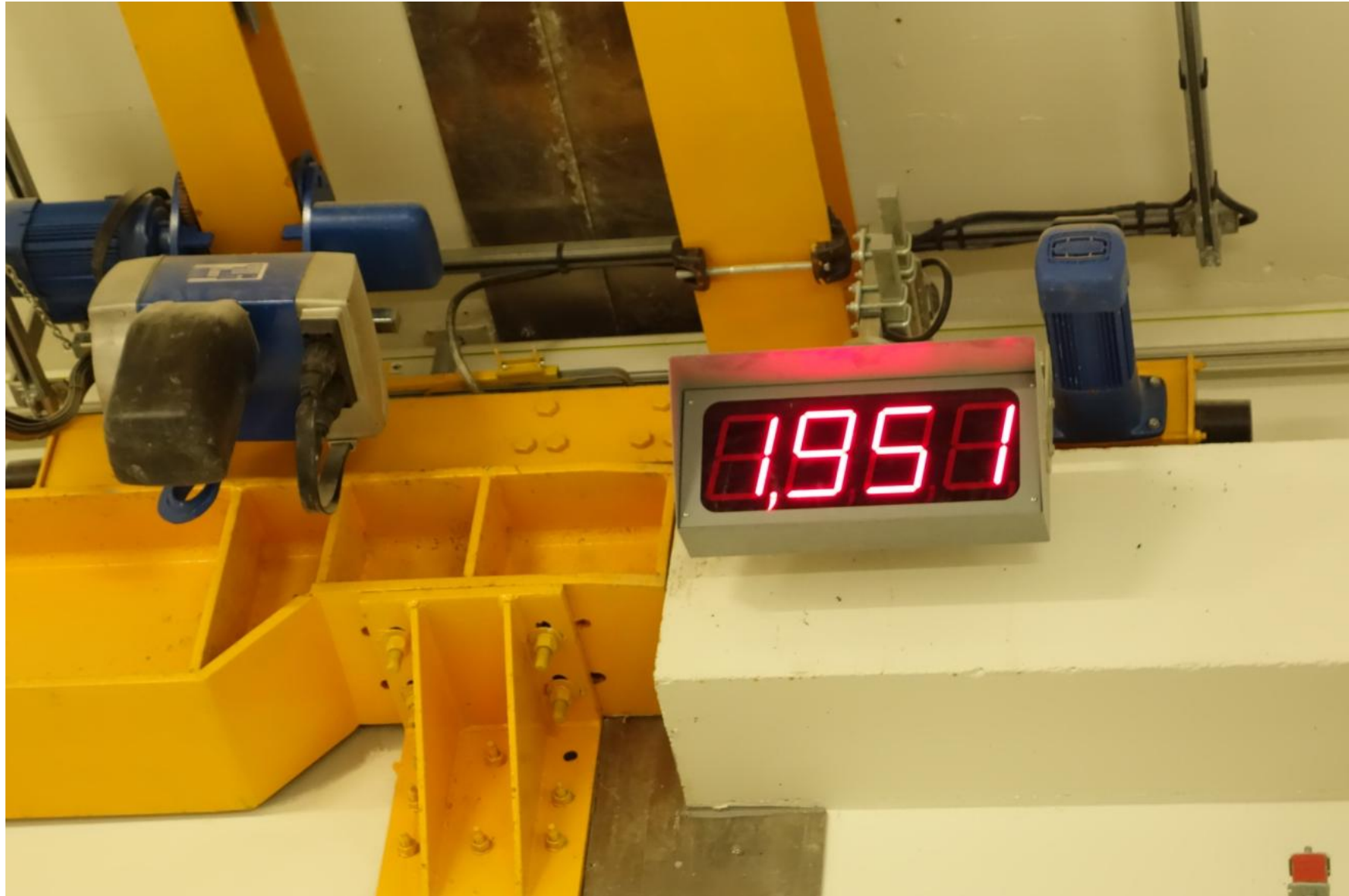


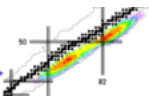
Water circuit validations



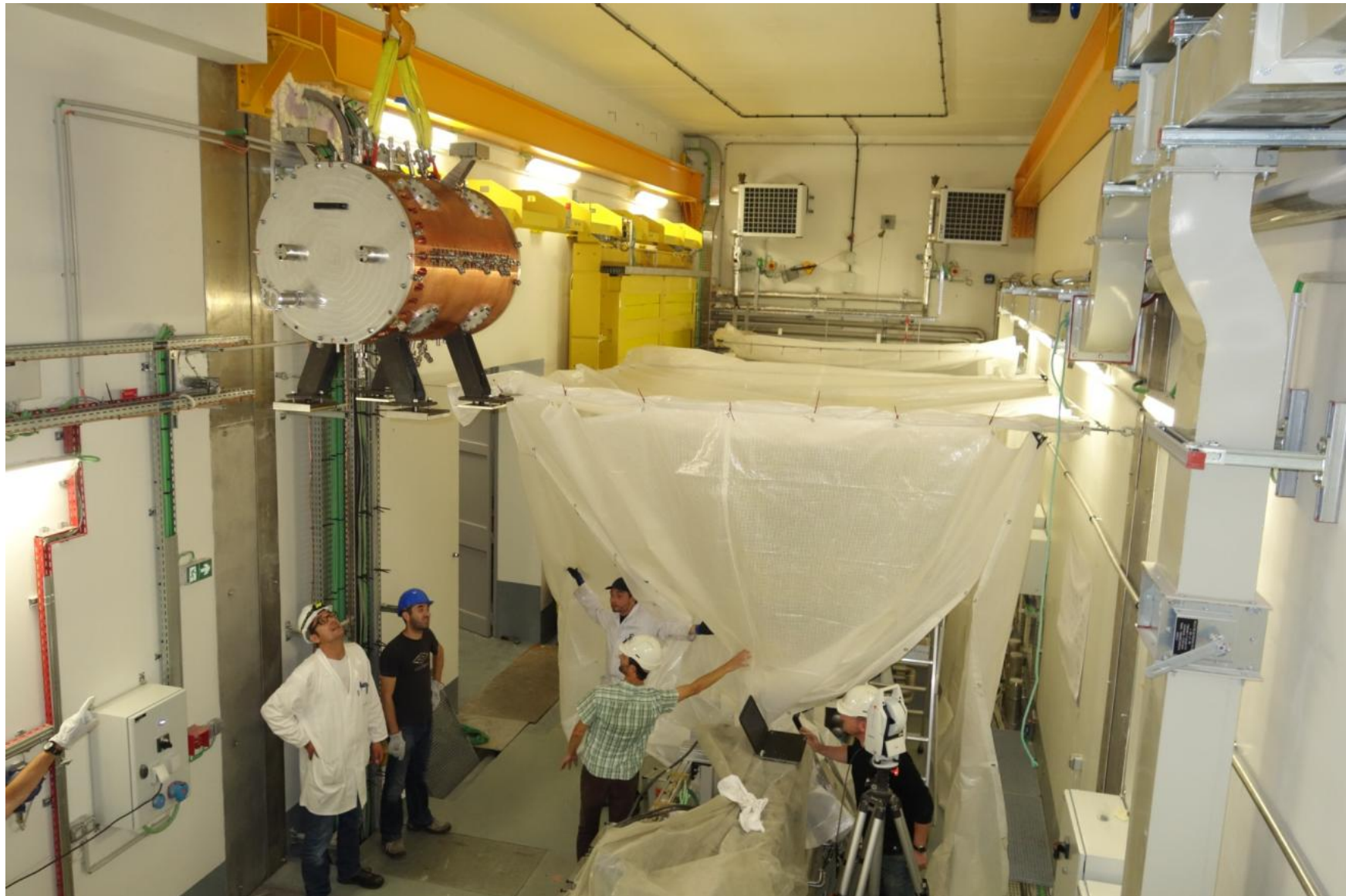


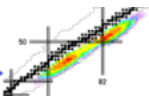
1-m long weight



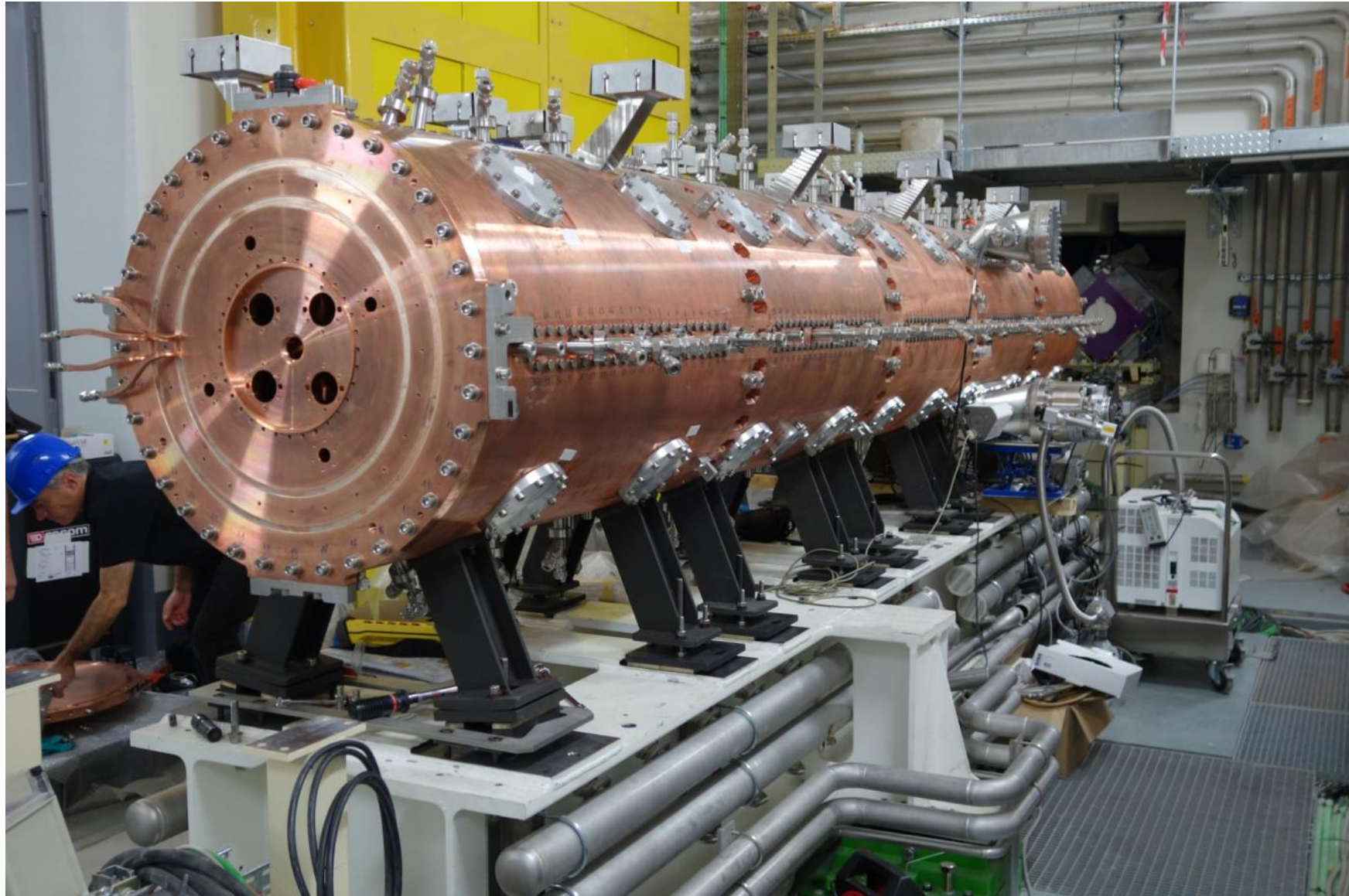


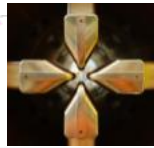
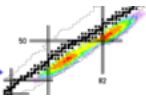
Linac tunnel crane





Assembled and alligned





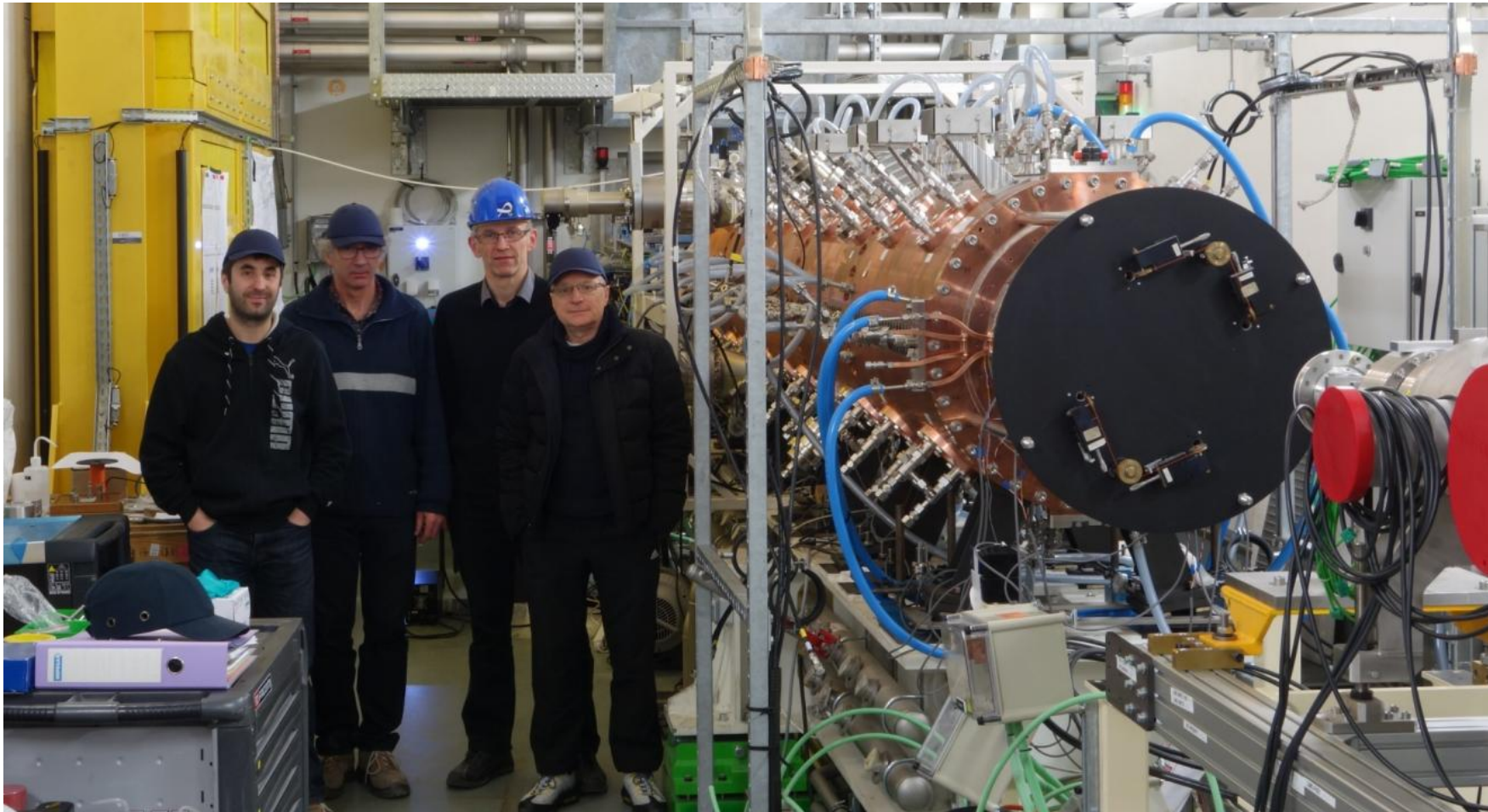
RF tuning of the RFQ cavity

Quadrupolar (not dipolar)

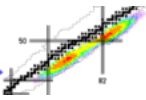
Longitudinal law

Bead pull

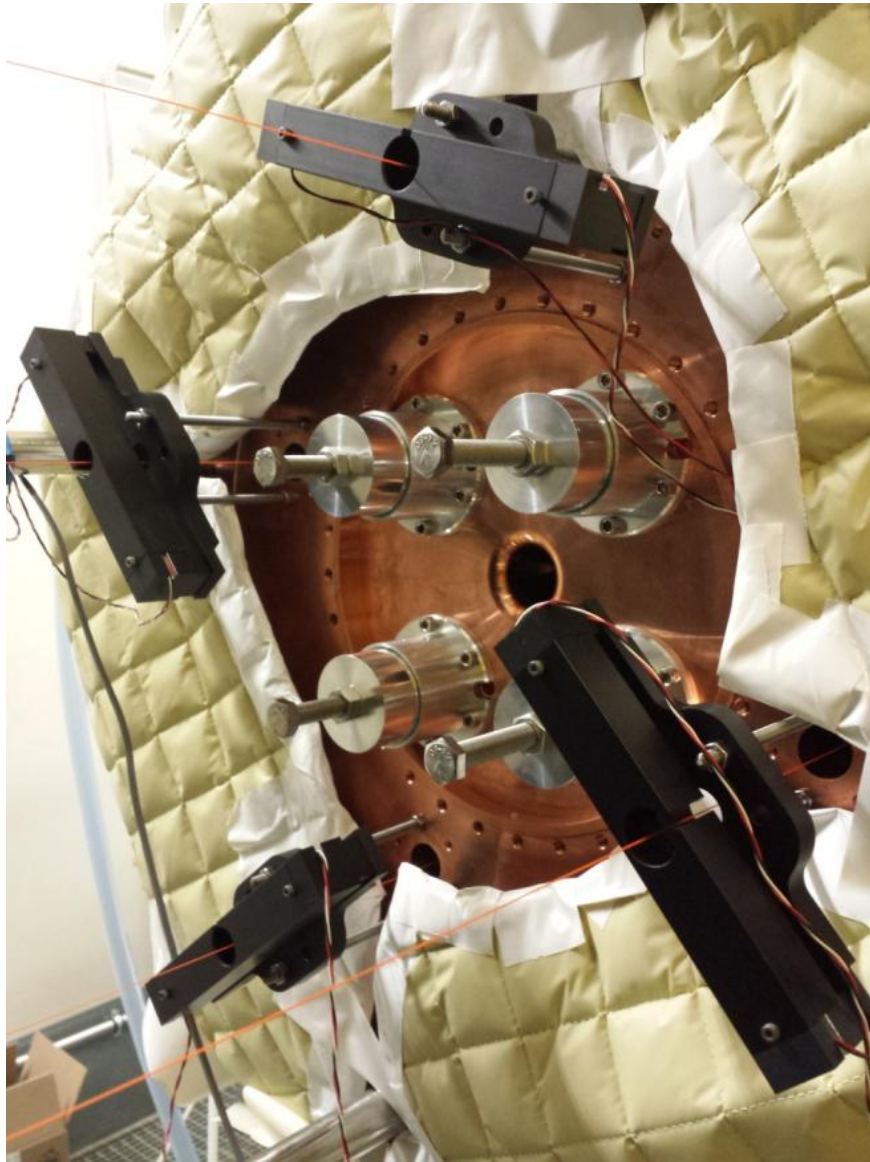
Tuners measurements

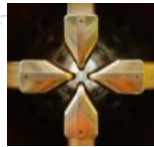
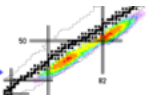


- Get the voltage law
- Compensate the manufacturing errors ($\pm 65 \mu\text{m}$) and assembly ($\pm 100 \mu\text{m}$)

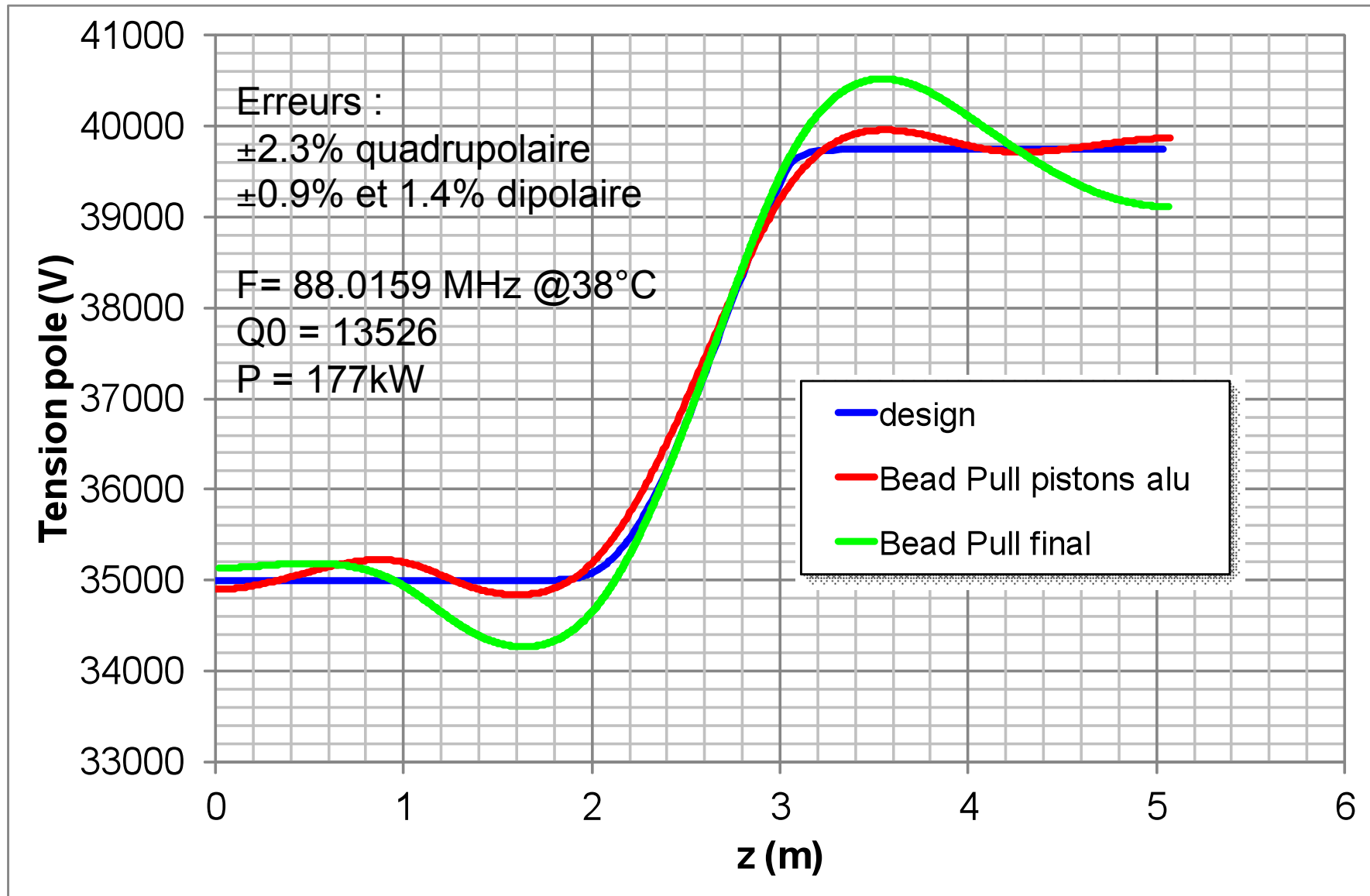


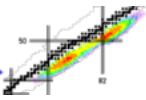
Dipolar mode tuning





Measured final voltage law





RFQ utilities

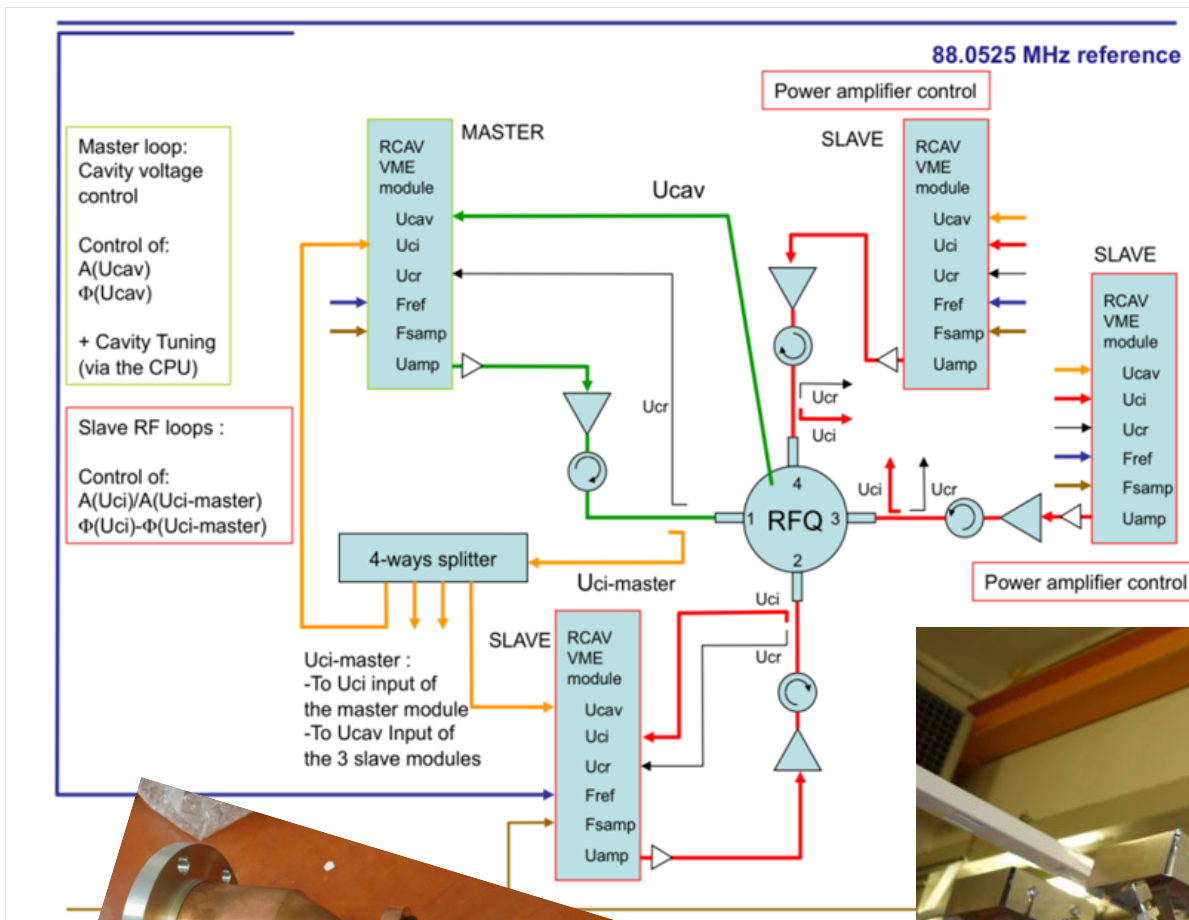
RF and LLRF



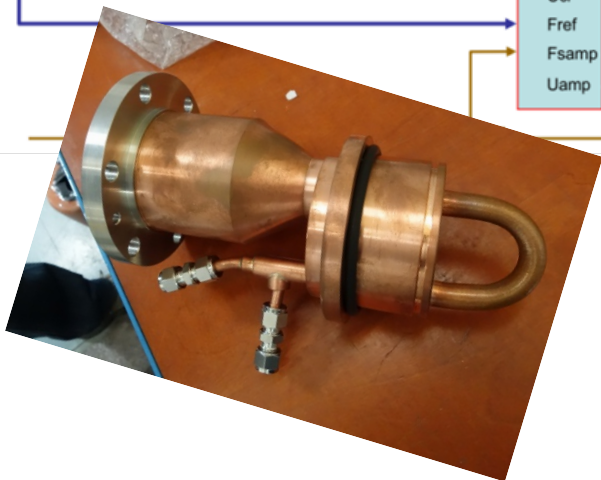
4 x 60 kW RF amplifiers

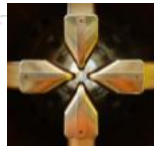
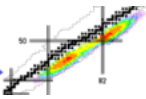
LLRF



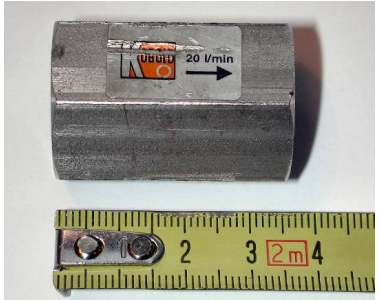
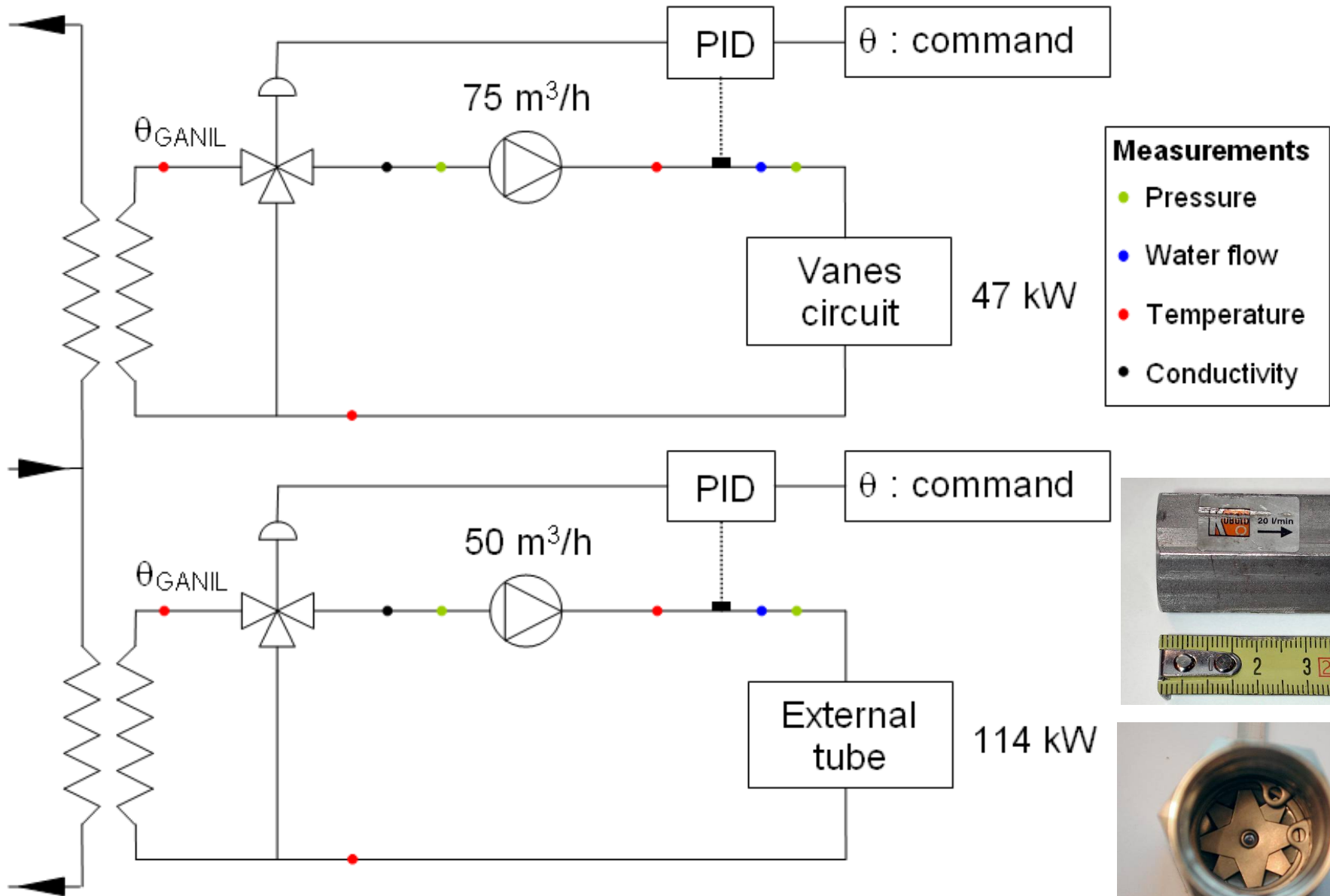


- 4 x 60 kW amplifiers
- 177 kW for SPIRAL2
- Needs for D⁺ beams :
 - 90 kW in cavity
 - 2 amplifiers only



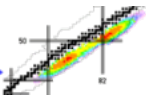


Water cooling circuits



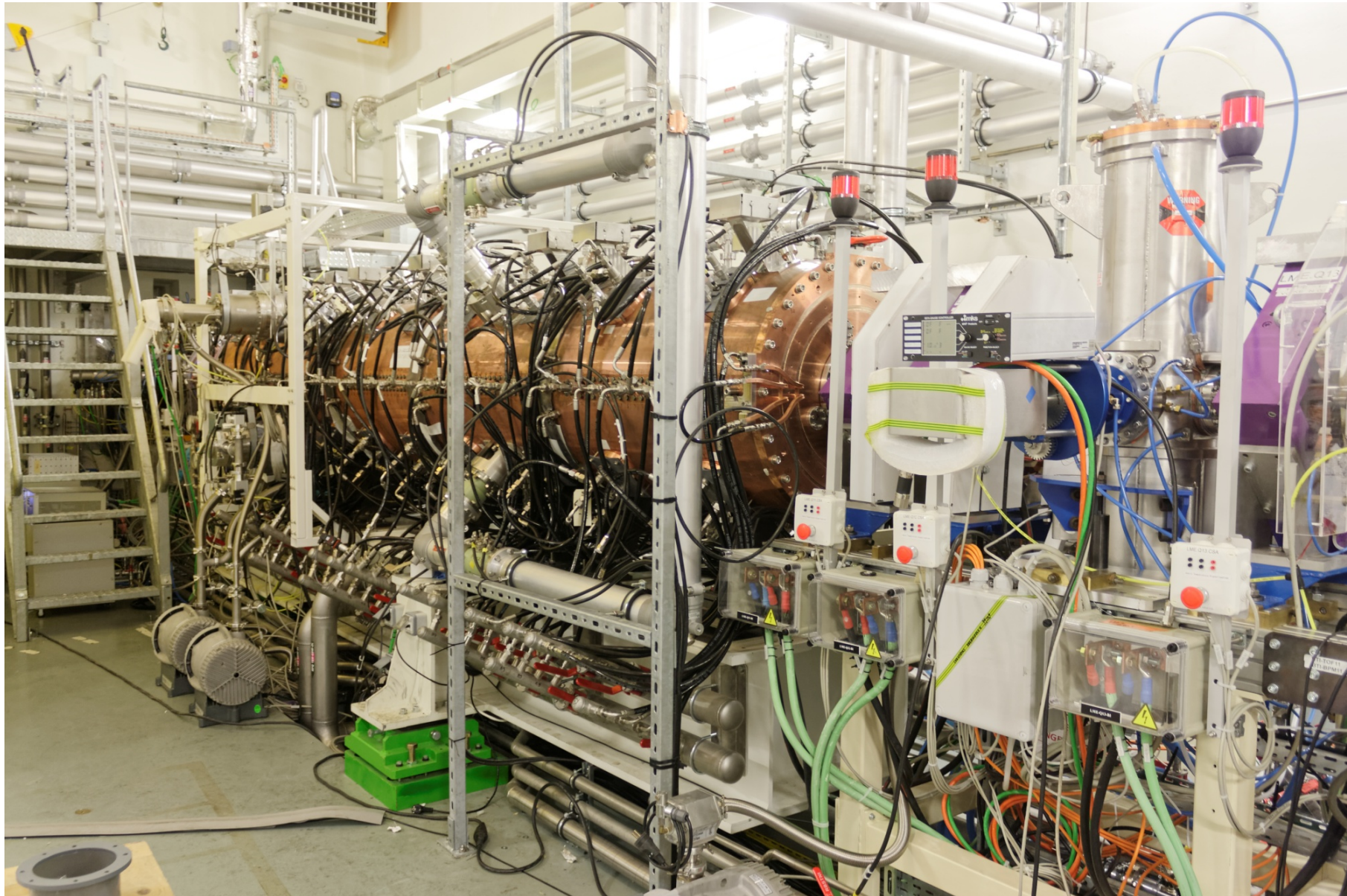


Regulation to about ± 0.1 °C



RFQ

Concluding remarks



■ Cavity RF conditionning

- @ water cooling PIDs
- @ LLRF
- @ RF amplifiers

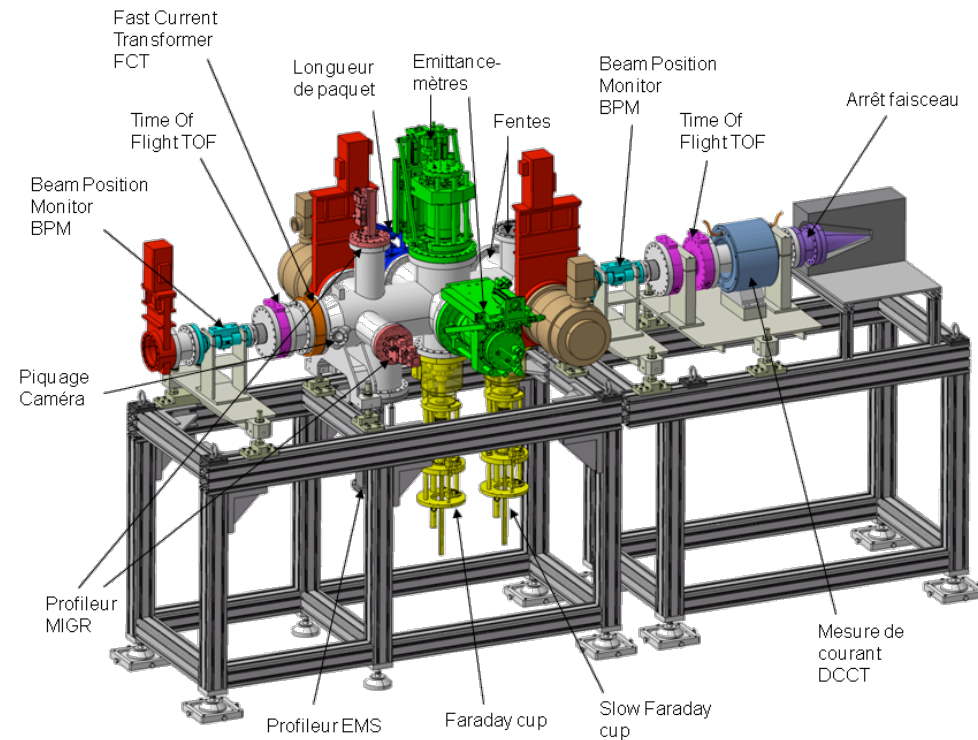
■ Vane voltage meas.

- X measurements

■ Beam characteristics

- Transmission vs Kilpatrick
- Measurements vs Computation
- With proton first
- ${}^4\text{He}^{2+}$, ${}^{18}\text{O}^{6+}$, Metallic ions, Deutons

With the « Injector Test Bench » to qualify the RFQ beam and control the diagnostic performances





Cost and planning @ AB-NCT

- Cavity about 2 M€ all included (water, vacuum, supports)
- RF : about 720 k€ can be reduced for the D+ only option to probably about 400k€

- Manufacturing
 - Call for tender : 1 year
 - Manufacturing : 2 years
 - Installation : 1 year
 - RF conditioning and beam tests : 6 months

