



Update and Lessons from LSM

2019-05-21



Nozzle Extension

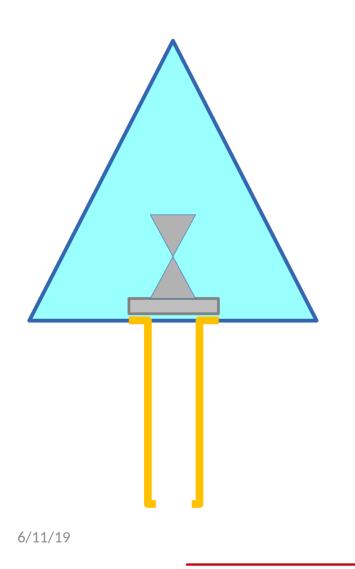


- equipped with pressure relief, gauges and valve
- Use of balloon plug
 - no problem
 - wires added to pull out balloon
- closed with "travel flange"
 - pressure relief
 - -2x 1/4" valves → balloon + sphere
- headless screws/lubricant should be used
- CF63 copper gasket can get stuck: tool?



Balloon Installation

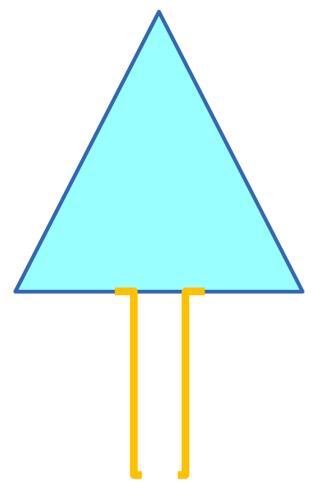




- Start
 - Vacuum valve
 - Glove Bag
 - N2 flow
- In GB
 - balloon + flange
 - Cu gasket
 - 13mm wrench (CF)
 - 9/16 wrench (Swagelok)
- Extension ready (valves installed)



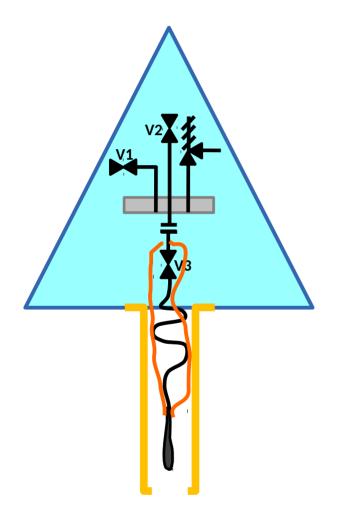




Removed valve



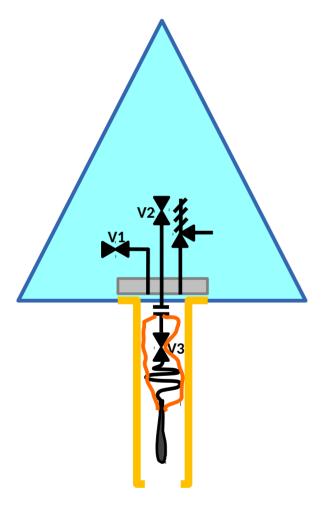




- Change Cu gasket
- Insert balloon
 - deflated
 - clean Cu wires attached to balloon, loosely tied to flange
 - v3 open, v1, v2 closed





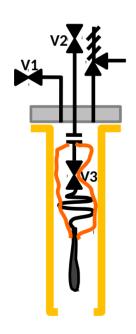


- Flange closed
 - headless screws
 - lubricant





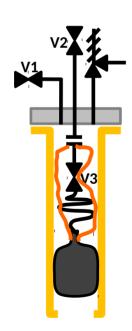
Remove GB





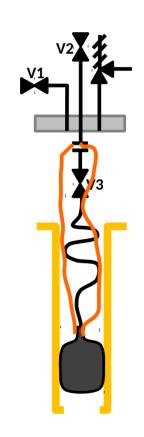


- Connect nitrogen gas to V2 and inflate balloon
- Close V2









- Disconnect flange from sphere
- Close V3



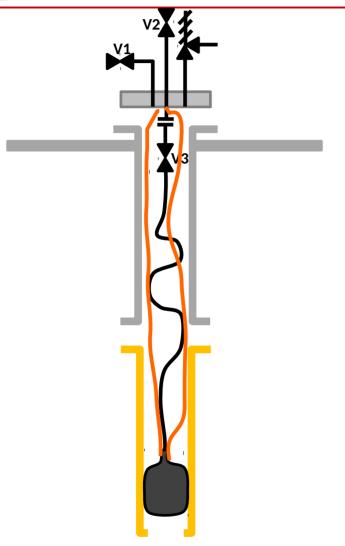


 Disconnect flange from balloon tubing





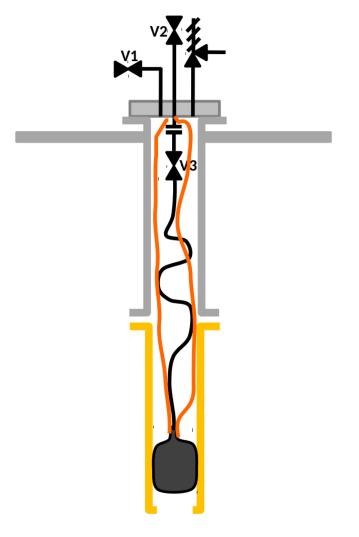




- Slide nozzle extension over balloon tubing
- Pull tube using wire
- Push wires up
- Connect balloon tubing to flange
- Check that V2 is closed
- Open V3



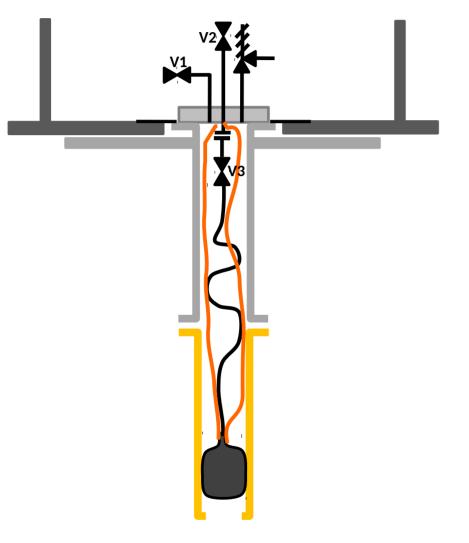




- Connect nozzle extension to sphere nozzle
- Connect flange to nozzle extension



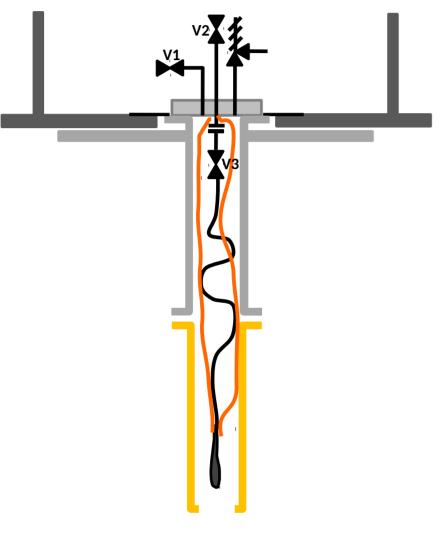




- Install glove box and seal to nozzle extension
- Fill glove box with nitrogen gas and equalize pressure with sphere and lab

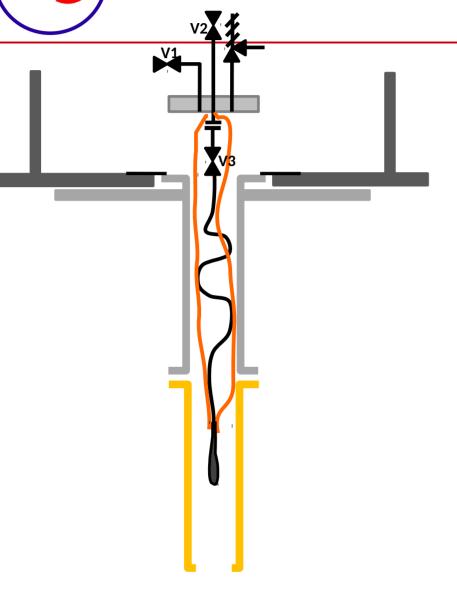






Open V2 and deflate balloon

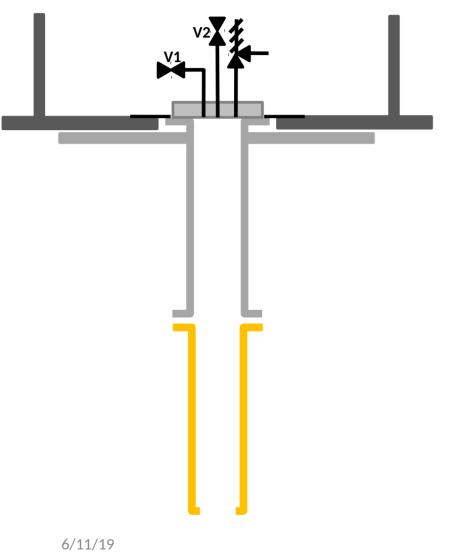




- Disconnect flange from nozzle extension
- Pull out balloon
 - using wires







- Reinstall flange on nozzle extension without balloon
 - headless screws
 - lubricant



Glove Box



- Easy installation
- very leak-tight
- Pressure limitations
 - gloves pop out at a few mbar overpressure
 - outflow too small → long flusing
- Upgrades
 - low pressure/high flow relief
 - caps for gloves could help
 - oxygen detector added → identify sufficient flushing



Sensor Rod



- 3 people operation
- One sensor broken (glass umbrella)
 - should be handled only by experts (PK, IS, IG)
- Lead plug issues
 - very tight → risk of jamming
 - needed for rod alignment
 - fixed
- Top lead plug not necessary any longer
 - replaced by rod bend
 - space might be needed for fibre connector



Gas Handling System



- Configuration constraints
 - Getter vertical, downwards flow
 - Radon trap cooling
 - Gas fill through rod: needs hole
- 37Ar location issue
 - needs to be close to sphere (diffusion)
 - system to force flow?



Procedures



- Opportunity to build SOPs
 - Sphere installation
 - Glove Box operation (v0)
 - Rod installation (to do)
 - Vacuum management (v0)
 - Gas management (v0
 - **–** ...
- Start tracking operation
 - gas exposure...



Conclusions



- First installation successful, but with some hiccups
- Upgrades added or planned for easier operations
- This will make life at SNOLAB easier!

2019-06-11